Image-based Inverse Characterization of In-situ Microscopic Composite Properties

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Abstract

An inverse characterization approach to identify the in-situ elastic properties of composite constituent materials is developed. The approach relies on displacement measurements available from image-based measurement techniques such as digital image correlation and template matching. An optimization problem is formulated, where the parameters of an assumed functional form describing spatially variable material properties are obtained by minimizing the discrepancies between noisy displacement measurements and the corresponding simulated values. The proposed formulation is analyzed from a statistical inference theory standpoint. It is shown that the approach exhibits estimation consistency, i.e. given noisy input data the identified material properties converge to the true material properties as the number of available measurements increases. The performance of the proposed approach is evaluated by a series of virtual characterizations that mimic physical characterization tests in which fiber centroid displacements are obtained through fiber template matching. The virtual characterizations demonstrate that the effect of measurement noise in identifying the in-situ constituent properties can be mitigated by selecting a sufficiently large measurement dataset. The numerical studies also show that, given a rich measurement dataset, the proposed approach is able to describe increasingly complex spatial variation of properties.

Keywords: Inverse characterization, In-situ property, Composite, Spatial variability, Noise effect, Statistical consistency, Template matching.

¹ 1 Introduction

- ² Micromechanical analysis and multiscale modeling
- ³ of composite materials have received substantial
- ⁴ attention because of their potential to describe
- ⁵ the fundamental mechanisms of mechanical and failure response $[41, 44, 46]$ $[41, 44, 46]$ $[41, 44, 46]$ $[41, 44, 46]$, including the effect

across length scales $[5, 6, 38]$ $[5, 6, 38]$ $[5, 6, 38]$ $[5, 6, 38]$, and inform models that aim to predict response and failure of ⁹ composite structures $[32, 40]$ $[32, 40]$. The combined fundamental mechanistic understanding and predic- ¹¹ tive modeling capability have the potential to ¹²

of material variability and associated uncertainty ⁷

 help improve composite materials and designs. Microstructural analysis and multiscale modeling techniques for composites rely on the availabil- ity of (a) morphological information on material microstructure; and (b) properties of the con- stituent materials as they pertain to the mechani- cal regime of interest (i.e., elastic moduli, thermal conductivity, strength, toughness, etc.). The effect of microstructural morphology on the mechanical behavior of composites has been subject to previ-23 ous studies (e.g. $[37]$). In these studies, the effect of the microstructural morphology is typically inves- tigated using digital numerical models constructed based directly on micrographs of the material (dig- ital twins) or indirectly based on a statistical description of the microstructure. Careful char- acterization of the properties of the constituents and their spatial variation across the composite volume at the microscale, on the other hand, has received relatively less attention. The spatial vari- ability of the constituent properties can be due to chemical interactions between bonding agents and composite constituents [\[19,](#page-20-1) [25\]](#page-20-2); non-uniform cross-linking that results from variations in cur- ing temperature and polymerization [\[1,](#page-18-0) [34\]](#page-21-6), and ³⁸ others.

 The properties of the constituents used in micromechanical or multiscale analysis are typi- cally identified by a combination of (1) inverse calibration informed by experiments at a larger scale [\[3,](#page-18-1) [4,](#page-18-2) [12,](#page-19-2) [13,](#page-19-3) [30,](#page-20-3) [31\]](#page-20-4); and (2) ex-situ exper- iments that isolate a specific property (e.g., fiber pullout for shear dominated interface failure [\[53\]](#page-22-0) and fiber tensile testing [\[43\]](#page-21-7)). In certain cases, molecular dynamics have also been employed to estimate constituent properties of some materi- als [\[18,](#page-20-5) [41\]](#page-21-0). A number of complicating factors hinder the characterization of the properties of the constituents. The composite constituents can exhibit significant differences in their in-situ and ex-situ properties [\[19,](#page-20-1) [21,](#page-20-6) [33\]](#page-21-8), therefore relying purely on ex-situ experimentation to characterize all properties may lead to inaccurate predictions. The measured in-situ modulus of a composite resin has been shown to differ by as much as 30% when compared to the ex-situ (neat polymer) deter- mined value [\[19\]](#page-20-1). Such a difference would result in a proportional difference in stress and hence damage onset prediction. Besides, inverse calibra- tion with experiments at larger scale often results in non-unique material properties, contributing to

prediction uncertainty. Furthermore, all experi- ⁶⁴ ments exhibit a certain amount of measurement 65 noise that could lead to erroneous properties, the 66 magnitude of which is seldom quantified.

Characterization of the properties of the 68 constituents based on in-situ experiments at 69 the microscale offers an alternative approach. π Nanoidentation testing probes the substrate of π individual constituents within a small localized $\frac{1}{72}$ region and has been employed to investigate the $\frac{73}{2}$ in-situ properties of composite materials including $\frac{74}{4}$ the Young's modulus [\[19,](#page-20-1) [21\]](#page-20-6), plasticity param- ⁷⁵ eters [\[35\]](#page-21-9), and viscoplasticity parameters [\[33\]](#page-21-8). ⁷⁶ The spatial variation of resin Young's modulus π has also been observed at fiber-resin interphase $\frac{1}{78}$ regions (e.g. $[24, 25]$ $[24, 25]$ in polymer matrix composite). Hardiman et al $[21]$ observed that the ∞ variation in Young's modulus is related to the size $\frac{1}{81}$ of resin pockets in a carbon fiber reinforced poly- ⁸² mer (CFRP). Measuring resin properties using 83 nanoindentation requires a strategy to account 84 for the effect of fiber constraints $[21, 22]$ $[21, 22]$. The $\overline{}$ presence of fibers and their possible contact with 86 the indenter tip can lead common indentation $\frac{87}{60}$ calibration methods (e.g. continuous stiffness measurement technique) to overestimate the resin $\frac{89}{90}$ properties $[20]$.

Image-based measurement techniques, such as ⁹¹ digital image correlation (DIC) $[9, 10, 28, 42]$ $[9, 10, 28, 42]$ $[9, 10, 28, 42]$ $[9, 10, 28, 42]$ $[9, 10, 28, 42]$ $[9, 10, 28, 42]$, 92 digital volume correlation (DVC, i.e., 3D exten- ⁹³ sion of DIC) [\[29\]](#page-20-11), and fiber template match- ⁹⁴ ing (FTM) [\[11\]](#page-19-6) have been applied to measure $\frac{1}{95}$ deformations and strains complementing and/or 96 replacing more traditional methods such as strain 97 gauges. Combining high-magnification microscopy ⁹⁸ and high-resolution digital imaging, microscale 99 image-based methods have been used to measure ¹⁰⁰ displacements and strain fields at the microscale in 101 composite materials with or without the presence ¹⁰² of failure [\[9,](#page-19-4) [10,](#page-19-5) [28,](#page-20-10) [42\]](#page-21-10). In [\[19,](#page-20-1) [21\]](#page-20-6), signifi- ¹⁰³ cant discrepancies were found when correlating ¹⁰⁴ displacements measured at the microscale to sim- ¹⁰⁵ ulations performed using ex-situ properties of the ¹⁰⁶ bulk material. This result aligns with the findings 107 from the nanoindentation studies discussed previ- ¹⁰⁸ ously, and with the notion that in-situ properties ¹⁰⁹ may differ from their ex-situ counterparts. 110

The key novelty of this study is the proposal 111 and study of a statistically consistent framework 112 to obtain in-situ, spatially variable, elastic prop- erties of composite materials using noisy image- based displacement measurements obtained at the microscale. While inverse estimation approaches have been previously explored and investigated to characterize the in-situ material properties for the applications, such as structural health 120 monitoring (e.g. $[47, 49]$ $[47, 49]$) and soft tissue elas- $_{121}$ tography(e.g. [\[16,](#page-20-12) [51\]](#page-22-1)), this study focuses on the inverse characterization of in-situ elastic prop- erties of composite constituent materials based on microscopic displacement measurements. The characterization follows an optimization proce- dure, in which the discrepancy between observed and simulated microscale displacements are min- imized to arrive at the properties of the con- stituents. As evidenced by nano-indentation tests, the resin properties can exhibit spatial variability $_{131}$ that may be described by functional forms [\[21\]](#page-20-6). In the present work, the parameters of these func- tional forms are cast as the parameters to be identified through the optimization procedure.

 A central aspect of this study is assessing the accuracy of the approach when using noisy input data, which can corrupt the parameter identifi- cation process [\[47\]](#page-21-11). Bayesian inference has been used in the literature to manage the effect of measurement noise on the parameter identifica- tion by quantifying uncertainty in the identified parameters. Uncertainty in the parameter iden- tification process can be quantified by obtaining a stable posterior distribution of the model pre- diction through a Markov sampling approach. Instead of Bayesian approach, as a first step and in order to avoid the computational cost of Monte Carlo-based sampling methods, the present study 149 uses statistical inference theory $[2, 23]$ $[2, 23]$ to study and quantify the effect of measurement noise. Using statistical inference arguments [\[2,](#page-18-3) [23\]](#page-20-13), the approach is shown to exhibit estimation consis- tency. Estimation consistency is defined as the convergence of the parameters identified by the approach to the true parameters with an increase in the number of measurements used. The effec- tiveness of the proposed characterization method is evaluated by a series of virtual characteriza- tions of the properties of the constituents of a microscopic continuous fiber-reinforced composite specimen. The input displacement measurements used in the virtual characterizations, referred to as synthetic experimental data, are extracted

from the fiber centroids of numerical simulations, ¹⁶⁴ performed with assumed constituent properties. ¹⁶⁵ These synthetic input datasets aim to mimic the ¹⁶⁶ datasets obtained using FTM. The effect of noise 167 is studied by adding different levels of random ¹⁶⁸ noise to the noise free synthetic experimental ¹⁶⁹ data and comparing the identified properties to 170 the properties assumed in the numerical simula- ¹⁷¹ tions. The virtual characterizations demonstrate ¹⁷² the effect of measurement noise on the fidelity of 173 identified properties. Conditions that reduce the ¹⁷⁴ effect of noise on the accuracy of the identified 175 properties are studied.

The remainder of this manuscript is organized 177 as follows: in Section 2, the problem statement $\frac{178}{256}$ and the elements of the inverse identification 179 approach are presented followed by a discussion ¹⁸⁰ of the conditions required for the estimation con- ¹⁸¹ sistency of the approach. In Section 3, the results $\frac{182}{182}$ of several virtual characterizations are reported, ¹⁸³ documenting the accuracy of the proposed method 184 and assessing the effects of measurement noise 185 level and dataset size. A summary of the work ¹⁸⁶ performed and key conclusions are provided in ¹⁸⁷ Section 4. [A](#page-16-0)ppendix A discusses the conditions 188 of objective function minimization with noise. ¹⁸⁹ Appendix [B](#page-17-0) demonstrates the strict convexity of ¹⁹⁰ the forward problem as a requisite of statisti- ¹⁹¹ cal consistency. Appendix C provides an analysis 192 of a one-dimensional composite specimen, which ¹⁹³ is used to discuss the identifiability parameters ¹⁹⁴ based on a set of discrete displacement measure- ¹⁹⁵ ments. 196

2 Inverse characterization $\rm{methodology} \hspace{2cm} \begin{picture}(10,10) \put(0,0){\dashbox{0.5}(10,0){ }} \thicklines \put(15,0){\dashbox{0.5}(10,0){ }} \thicklines \put(15,0){\dashbox{0.5$

2.1 Problem statement

Consider a long fiber-reinforced composite speci- ²⁰⁰ men at the mesoscale with the domain, Ω , parameterized by the position coordinate vector, **v**. The 202 specimen is subjected to loading, $F(\mathbf{y})$, applied in 203 the transverse plane (i.e. $y_1 - y_2$ plane shown in 204 Fig. [1\)](#page-4-0). The domain includes n_f randomly posi- 205 tioned fibers. The elastic properties of the fibers ²⁰⁶ have been typically assumed to be unaffected by 207 curing in polymer matrix composites (PMCs), ²⁰⁸ e.g. [\[17\]](#page-20-14). Therefore, in the present study, the elas- ²⁰⁹ tic properties of each fiber are taken to be spatially 210 constant, and fiber-to-fiber property variability is ²¹¹

 assumed to be negligible. This study focuses on the characterization of the resin, since its proper- ties are known to vary spatially in-situ [\[11\]](#page-19-6) and are a function of the curing conditions [\[17\]](#page-20-14). The elastic properties of the resin are taken to exhibit deter- ministic spatial variability dictated by the manu- facturing processes. Potential stochastic variabil- ity in the material properties is considered to be small relative to deterministic variability. Under the action of mechanical loading, the compos- ite specimen deforms elastically. A discrete set of displacement measurements are collected on the specimen surface, Γ, which is parallel to the trans-225 verse plane: $\mathbf{u}^{\text{mes}} = {\mathbf{u}_i^{\text{mes}}}, \text{ with } i = 1, 2...n,$ where *n* denotes the total number of available dis- placement observations. Each displacement mea-²²⁸ surement, $\mathbf{u}_i^{\text{mes}}$, could be the displacement vector ²²⁹ (i.e., $\mathbf{u}_i^{\text{mes}} = \{u_{y_1i}^{\text{mes}}, u_{y_2i}^{\text{mes}}\}^T$) at a discrete spatial position in the specimen or a generalized displace-231 ment (e.g., $\mathbf{u}_i^{\text{mes}} = \int_{\Gamma} \nu_i(\mathbf{y}) \mathbf{U}_i^{\text{mes}}(\mathbf{y}) d\Gamma$, where ν_i is a weight function). Each measurement data point is considered to be noisy due to inaccuracies in the measurement system. We can further general- ize experimental data to be a set of observations ²³⁶ from n_{\exp} experiments. All n_{\exp} experiments could be performed on the same specimen (e.g., load- unload-reload cycles with each load-up resulting in a different dataset due to a different load ampli- tude applied in each cycle or to measurement noise, see Section [2.2\)](#page-3-0); each experiment per- formed on a different specimen; or a combination thereof. Based on the aforementioned problem description, we seek to estimate the spatially vari- able elastic properties of the material constituents based on the displacement information.

 Figure [1](#page-4-0) schematically depicts the estima- tion approach, where material property estimation is posed as an optimization problem. In order to operate in a finite dimensional setting, the spatially varying elastic properties are expressed ²⁵² using a function $g(y; \theta)$, $y \in \Omega$, where $\theta \in \Theta$ is a vector of parameters. The "true" set of material properties that we seek to identify is denoted as ²⁵⁵ $\hat{\theta} \in \Theta$. The displacement measurements, \mathbf{u}^{mes} , are the input to the optimization procedure. Numer- ical simulation of the mechanical response of the specimen constitutes the "forward problem". The optimization procedure iteratively adjusts the 260 constitutive parameter vector, θ , until the dis-crepancy between the computationally obtained

displacement measures, $\mathbf{u}^{\text{sim}} = {\mathbf{u}_i^{\text{sim}}}$ with $i = 262$ $1, 2, \ldots n$, and the experimental observations is 263 minimized. The prediction error, \mathscr{L}_n (also referred 264 to as the objective function, cost or risk function), ²⁶⁵ adopts the form of normalized mean square error ²⁶⁶ (NMSE): ²⁶⁷

$$
\mathcal{L}_n(\boldsymbol{\theta}) = \frac{\sum_{i=1}^n \|\mathbf{u}_i^{\text{mes}} - \mathbf{u}_i^{\text{sim}}(\boldsymbol{\theta})\|^2}{\sum_{i=1}^n \|\mathbf{u}_i^{\text{mes}}\|^2}
$$
 (1)

where $\|\cdot\|$ stands for the l^2 -norm and $\mathbf{u}_i^{\text{sim}}$ 268 is obtained from the forward problem, which ²⁶⁹ minimizes the potential energy Π_p with model 270 parameters, θ , and load, **F**, as the inputs: 271

$$
\mathbf{U}^{\text{sim}} = \arg\min_{\hat{\mathbf{U}}^{\text{sim}}} \Pi_p\left(\hat{\mathbf{U}}^{\text{sim}}; \boldsymbol{\theta}, \mathbf{F}\right) \tag{2}
$$

where $\hat{\mathbf{U}}^{\text{sim}}$ represents any kinematically admissible displacement field. The simulated displace- ²⁷³ ment field, \mathbf{U}^{sim} , is then sampled to obtain \mathbf{u}^{sim} 274 for discrete values that correspond to measured ²⁷⁵ data. The model estimate, $\hat{\theta}_n$, is obtained from 276 Eq. [1](#page-3-1) as: 277

$$
\hat{\boldsymbol{\theta}}_n = \argmin_{\boldsymbol{\theta}} \mathcal{L}_n(\boldsymbol{\theta})
$$
 (3)

In Section 2.2 , the conditions in which one 278 can guarantee that there is a unique model esti- ²⁷⁹ mate that satisfies Eq. [3](#page-3-2) and converges to the 280 true model parameters are discussed. Particular ²⁸¹ attention is given to the effect of measurement ²⁸² noise.

2.2 Optimization with noisy data 284

The accuracy of the solution to the optimization 285 problem (Eq. [3\)](#page-3-2) depends on the following factors: ²⁸⁶ (1) the measurement noise level, indicated by the ²⁸⁷ standard deviation; (2) the amount of experimen- ²⁸⁸ tal observations, n ; and (3) the inference of the 289 material model, such as assumption of the func- ²⁹⁰ tional form describing the spatial variability of the ²⁹¹ properties, $g(y; \theta)$. In what follows, we focus on 292 the effect of measurement noise and assume that 293 the model error is insignificant compared with ²⁹⁴ the measurement noise. In the statistical infer- ²⁹⁵ ence theory $[23]$, the proposed objective function 296 leads to estimates of unknown parameters, $\hat{\boldsymbol{\theta}}_n$, 297 that asymptotically converge to the true values, $\hat{\boldsymbol{\theta}}$, 298 with an increasing amount of measurement data. 299 Following the nomenclature proposed in $[2]$, the ∞

Fig. 1: Schematic illustration of characterization for in-situ microscopic epoxy resin properties using optimization approach.

³⁰¹ risk consistency of the model estimate is defined as the convergence of objective function with $\hat{\boldsymbol{\theta}}_n$ ³⁰³ to the minimum value in probability:

$$
\mathscr{L}(\hat{\boldsymbol{\theta}}_n) \xrightarrow{p} \min \{ \mathscr{L}(\boldsymbol{\theta}) | \boldsymbol{\theta} \in \boldsymbol{\Theta} \} \tag{4}
$$

 304 with \mathscr{L} indicating the objective function ³⁰⁵ described by the expectation, E, of the continuous ³⁰⁶ displacement field:

$$
\mathcal{L}(\boldsymbol{\theta}) = \frac{\mathbb{E}\left[\|\mathbf{U}(\mathbf{y}) + \zeta(\mathbf{y}) - \mathbf{U}^{\text{sim}}(\mathbf{y}; \hat{\boldsymbol{\theta}})\|^2\right]}{\mathbb{E}\left[\|\mathbf{U}(\mathbf{y}) + \zeta(\mathbf{y})\|^2\right]}
$$
(5)

 where $\mathbf{U}(\mathbf{y})$ denotes the true displacement field and ζ is a Gaussian random field associated 309 with the measurement noise. $U(\mathbf{v})$ is not directly accessible since any attempt of measurement will include a measure of noise captured by ζ. Since the model error is assumed to be negligible, the simulation predicts the true displacement field when the true set of parameter values are used: $U^{\text{sim}}(\mathbf{y};\hat{\boldsymbol{\theta}}) = \mathbf{U}(\mathbf{y})$. Risk consistency indicates that the prediction error made based on the discrete displacement measurements leads asymp-318 totically (i.e., $n \to \infty$) to the smallest prediction 319 error in the continuum sense, since $\mathscr L$ is the risk function associated with the continuous displace-
 320 ment fields.

In discrete form, the set of displacement mea- $_{322}$ surements \mathbf{u}^{mes} consists of the true displacement 323 values, \mathbf{u} , sampled from U, and the measurement 324 noise term, ϵ , that are realizations of ζ taken at 325 the measurement points: $\frac{326}{20}$

$$
\mathbf{u}^{\text{mes}} = \mathbf{u} + \boldsymbol{\epsilon} \tag{6}
$$

where ϵ is the vector of independent and identically distributed random variables associated with 328 each displacement measurement (i.e., the mea- $\frac{329}{200}$ surement noise is taken to be spatially uncorre-
330 lated). Each error component is assumed to follow 331 a certain probability distribution with zero mean 332 $(\mathbb{E}(\epsilon_{y_1}) = \mathbb{E}(\epsilon_{y_2}) = 0)$ and the variance of $\mathbb{E}(\epsilon_{y_1}) =$ 333 $\mathbb{E}(\epsilon_{y_2}) = \sigma_{\epsilon}^2$. We note that no spatial correlation 334 and zero-mean (i.e., lack of bias) assumptions may 335 not necessarily hold for all measurement types, $\frac{336}{2}$ and are used in the exemplar cases discussed in 337 this manuscript. Some prior studies considered no 338 spatial correlation when the imaging system gains $\frac{339}{2}$ the RAW data without any preprocessing $[50, 52]$ $[50, 52]$. 340 Furthermore, characterization of the true distri- ³⁴¹ bution of noise could be difficult to determine and $\frac{342}{2}$

³⁴³ likely dependent on the material imaged and the ³⁴⁴ type of the imaging system used.

³⁴⁵ In the objective function formulation (Eq. [1\)](#page-3-1), ³⁴⁶ the random noise term can be condensed out by ³⁴⁷ substituting Eq. [6:](#page-4-1)

$$
\mathcal{L}_n(\theta) = \frac{\frac{1}{n} \left[\sum_{i=1}^n \|\eta_i(\theta)\|^2 + 2\epsilon_i \cdot \eta_i(\theta) + \|\epsilon_i\|^2 \right]}{\frac{1}{n} \left[\sum_{i=1}^n \|\mathbf{u}_i\|^2 + 2\epsilon_i \cdot \mathbf{u}_i + \|\epsilon_i\|^2 \right]}
$$

$$
= \frac{\overline{\|\eta_n(\theta)\|^2} + 2\overline{\epsilon_n \cdot \eta_n(\theta)} + \overline{\|\epsilon_n\|^2}}{\overline{\|\mathbf{u}_n\|^2} + 2\overline{\epsilon_n \cdot \mathbf{u}_n} + \overline{\|\epsilon_n\|^2}}
$$
(7)

 where the numerator and denominator were mul- $_{349}$ tiplied by $1/n$, the overbar notation indicates 350 sample averaging, and $\boldsymbol{\eta}_i(\boldsymbol{\theta}) = \mathbf{u}_i - \mathbf{u}_i^{\text{sim}}(\boldsymbol{\theta}).$ $\|\eta_n(\theta)\|^2$ is the deterministic prediction error between the true and simulated displacement values. In Appendix [A,](#page-16-0) it is shown that min- $\sum_{n=1}^{\infty}$ imizing \mathscr{L}_n does not necessarily minimize the deterministic prediction error due to the effect of measurement noise except at the asymptotic limit. ³⁵⁷ Leveraging the law of large numbers $(n \to \infty)$ 358 enables the summation of the noise terms ϵ_i in Eq. [7](#page-5-0) to approach their expectation and the square of them to their variance:

$$
\frac{1}{n}\sum_{i=1}^{n}\boldsymbol{\epsilon}_{i}\cdot\boldsymbol{\eta}_{i}(\boldsymbol{\theta})\rightarrow\mathbb{E}(\boldsymbol{\epsilon}_{i})\cdot\overline{\boldsymbol{\eta}_{n}(\boldsymbol{\theta})}=0\qquad(8)
$$

$$
\frac{1}{n}\sum_{i=1}^{n} \|\boldsymbol{\epsilon}_{i}\|^{2} \to \mathbb{E}\left(\|\boldsymbol{\epsilon}_{i}\|^{2}\right) = \mathbb{E}(\epsilon_{y_{1}}^{2}) + \mathbb{E}(\epsilon_{y_{2}}^{2}) = 2\sigma_{\epsilon}^{2}
$$
\n(9)

$$
\frac{1}{n}\sum_{i=1}^{n}\epsilon_i \cdot \mathbf{u}_i \to \mathbb{E}(\epsilon_i) \cdot \overline{\mathbf{u}_n} = 0 \tag{10}
$$

 noting that the noise term is independent of the σ_{362} true displacements **u**_i and the prediction error η_i . Substituting Eqs. [8](#page-5-1)[-10](#page-5-2) into Eq. [7](#page-5-0) and letting $n \to \infty$, the objective function asymptotically converges to:

$$
\mathcal{L}_n \to \mathcal{L}_{\infty} := \frac{\overline{\|\boldsymbol{\eta}_n(\boldsymbol{\theta})\|^2} + 2\sigma_{\epsilon}^2}{\overline{\|\mathbf{u}_n\|^2} + 2\sigma_{\epsilon}^2} \qquad (11)
$$

The value of \mathscr{L}_{∞} when evaluated with the true 366 parameter set is: 367

$$
\mathcal{L}_{\infty}(\boldsymbol{\theta} = \hat{\boldsymbol{\theta}}) = \frac{2\sigma_{\epsilon}^2}{\mathbb{E}\left(\|\mathbf{u}_i\|^2\right) + 2\sigma_{\epsilon}^2} \qquad (12)
$$

since $\mathbf{u}^{\text{sim}}(\hat{\boldsymbol{\theta}}) = \mathbf{u}$, which is the global minimum $(\|\boldsymbol{\eta}_n(\boldsymbol{\theta})\|^2 \geq 0)$. The true parameter set 369 is also the minimizer of $\mathscr{L}(\boldsymbol{\theta})$, hence satisfying 370 risk consistency (i.e., Eq. [4\)](#page-4-2). This result shows the $\frac{371}{27}$ minimization process in Eq. 3 converges to the 372 true parameter dataset as the set of measurements 373 tends to infinity if no model error is assumed. 374

Following the nomenclature proposed in $[2]$, $\frac{375}{2}$ the estimation consistency of the model estimate 376 is defined as: 377

$$
\hat{\theta}_n \xrightarrow{p} \hat{\theta} \tag{13}
$$

Estimation consistency ensures that the optimiza- ³⁷⁸ tion process results in the true parameter set when $\frac{379}{272}$ the objective function is minimized. The prior dis- ³⁸⁰ cussion on risk consistency showed that the true ³⁸¹ parameter set is a minimizer of \mathscr{L}_n . Estimation 382 consistency states that the true parameter set ³⁸³ is the only global optimizer at the asymptotic ³⁸⁴ limit. This can be satisfied if $C(1)$: the forward 385 problem results in a unique set of displacements, ³⁸⁶ $\mathbf{u}_i^{\text{sim}}(\theta)$, for a given set of parameters, θ , and 387 $C(2)$ each set of displacements can only be gener- 388 ated by a unique set of parameters (identifiability 389 condition). $C(1)$ requires strict convexity of the 390 potential energy, Π_p , with respect to \mathbf{u}^{sim} for 391 each θ . The convexity of Π_p in terms of full-field 392 displacement in linear elasticity is standard, for 393 instance when \mathbf{u}^{sim} represents all nodal displace-
394 ment values of a finite element model [\[39\]](#page-21-14). The ³⁹⁵ convexity of Π_p when \mathbf{u}^{sim} is a subset of the nodal 396 displacement vector that corresponds to measure-
397 ment points is demonstrated in Appendix [B.](#page-17-0) In 398 Appendix $C, C(2)$ $C, C(2)$ is studied for a one-dimensional 399 composite specimen under known applied strain in ⁴⁰⁰ which the spatial variation of the Young's modulus $_{401}$ of the resin, $E_m(y; \theta)$, is characterized using the ϕ fiber centroid displacements as input. This study ⁴⁰³ shows that a regular arrangement of fibers fails the $_{404}$ identifiability condition regardless of the form of ⁴⁰⁵ the spatial variation of the Young's modulus of the $_{406}$ resin. In contrast, a random arrangement of fibers 407 typically provides sufficient information to satisfy ⁴⁰⁸ the identifiability condition. A general extension 409 to a two-dimensional (2D) case is not straight- ⁴¹⁰ forward, but it is reasonable to suppose that the ⁴¹¹

 identifiability condition is satisfied by considering sufficiently large datasets on specimens with ran- domly distributed fibers. This result suggests that the formulation proposed shows estimation con- sistency, Eq. [13.](#page-5-3) Therefore, provided a sufficiently large dataset is obtained, the true parameters can be identified despite the presence of random noise. The results obtained from several virtual char- acterizations reported in Section [3](#page-6-0) support this supposition.

⁴²² 2.3 Optimization Algorithms

 In the numerical studies performed in this section, two methods are employed to determine the ⁴²⁵ parameters, $\hat{\boldsymbol{\theta}}_n$, that minimize Eq. [1:](#page-3-1) (1) the enu- meration algorithm, and (2) sequential quadratic programming (SQP).

⁴²⁸ In the enumeration algorithm, the parame- ter space is sampled and the objective func- tion is computed at every sampling point. This approach is often computationally prohibitive for cases when the number of parameters exceed two or three due to the exponential increase in the number of required sample points for a fixed dis- cretization of each parameter. In the present work, the enumeration algorithm is employed to map the objective function and study its characteristics. To reduce the computational time the parameter space was discretized using a uniform grid that was finer near the optimum and coarser elsewhere. Additionally, the evaluations of the objective func- tion at each grid-point were performed in parallel. Gradient-based and evolutionary algorithms are well suited to solve optimization problems with several unknowns. In the present work, SQP is employed due to its suitability to solve con- strained optimization problems [\[7\]](#page-19-7), defined as bounds on the parameter space. All the parame- ters are normalized such that their value is within $\frac{450}{450}$ the range of [0, 1]. The Scipy Python package (ver- sion 1.91) [\[48\]](#page-21-15) and method 'SLSQP' is employed as the SQP implementation [\[26\]](#page-20-15). The Jacobian matrix is evaluated using finite differences with a step size of 10^{-4} . In order to improve the like- lihood of determining the global minimum, the multi-start method is employed, where optimiza- tions are started with randomly selected initial conditions using stratified sampling of the param-eter space [\[27\]](#page-20-16). The termination tolerance of the

optimization is also set to 10^{-4} . The value for tolerance and finite difference step size were found to $\frac{461}{461}$ be a good compromise between accuracy and com- ⁴⁶² putational cost. The optimal solution is considered ⁴⁶³ to be given by the parameters yielding the smallest $_{464}$ objective function among all the optimizations. ⁴⁶⁵

3 Virtual characterization 466

In this section, the proposed approach is applied $\frac{467}{467}$ to a series of numerically-generated experimental 468 data, henceforth designated synthetic experimen- ⁴⁶⁹ tal data, which is used in lieu of experimental 470 data. Hence, each application of the approach is ⁴⁷¹ viewed as a virtual characterization. Since the ⁴⁷² true material properties used to generate the synthetic data are known, virtual characterizations ⁴⁷⁴ are extremely valuable to understand and doc- ⁴⁷⁵ ument the accuracy of the proposed approach. ⁴⁷⁶ Using the enumeration algorithm, the following 477 aspects of the inverse characterization approach ⁴⁷⁸ proposed are investigated: (1) the identifiability 479 condition and when it is fulfilled, (2) the effect of $\frac{480}{2}$ noise amplitude on the optimization results, and ⁴⁸¹ (3) the effect of the number of measurement points 482 and microstructure via varying the fiber volume 483 fraction. 484

3.1 Problem setup

In Fig. [2,](#page-7-0) the loading and boundary conditions 486 used in the numerical simulations performed to 487 generate the synthetic experimental data and eval- ⁴⁸⁸ uate the forward problem in the optimization 489 algorithm are illustrated. 2D numerical models ⁴⁹⁰ are subjected to 1% strain-controlled compres- ⁴⁹¹ sive loading under plane strain conditions. The ⁴⁹² random arrangement of fibers is created by a ⁴⁹³ random sequential adsorption process [\[45\]](#page-21-16). The ⁴⁹⁴ synthetic experimental data is generated by per- ⁴⁹⁵ forming finite element simulations using assumed ⁴⁹⁶ material properties and extracting displacements 497 at the fiber centroids, mimicking the results from ⁴⁹⁸ the FTM technique. As proposed in $[11, 14]$ $[11, 14]$, the $\overline{499}$ FTM algorithm detects the 2D coordinates of fiber $\frac{500}{200}$ centroids in images captured within the trans- ⁵⁰¹ verse plane and measures the displacements of 502 the fiber centroids by comparing the coordinates $\frac{503}{2}$ of the fiber centroids taken from images before ⁵⁰⁴ and during loading. All finite element simulations $\frac{505}{200}$ were performed using the open-source package 506

Fig. 2: Schematic illustration of the numerical specimen in the characterization examples. (a) Geometry, loading and boundary conditions. (b) Mesh discretization.

		Elastic properties of epoxy resin								
$E_{\rm int}$ [GPa]	α [μ m ⁻¹]	$\bar{E}_{\rm m}$ [GPa]	ν_m							
7.5426	0.23465	5.06	0.34							
Elastic properties of fiber										
E_1 [GPa]	E_2 [GPa]	G_{12} [GPa]	G_{13} [GPa]	ν_{31}						
276	19.5	7.169	70	0.24						

Table 1: Material properties of the composite constituents

 Calculix [\[15\]](#page-20-17). A sample discretization of the com- posite specimen, where linear tetrahedral elements are used to discretize the domain is shown in ⁵¹⁰ Fig. [2b](#page-7-0).

 The mechanical properties of the composite constituents are chosen to be similar to a typi- cal graphite reinforced thermoset epoxy compos- ite [\[4\]](#page-18-2). The fibers are modeled as transversely isotropic. All fibers are assumed to have the same, constant, Young's modulus. The Young's modulus of the isotropic resin is taken to be spatially vari- able. The resin Young's modulus associated with a 519 spatial point, $E_m(\mathbf{y})$, is assumed to be an exponen- tial function of the distance, l, from the material point, y, to the nearest fiber-resin interface:

$$
E_{\rm m}(\mathbf{y}) = (E_{\rm int} - \bar{E}_{\rm m}) \exp(-\alpha l) + \bar{E}_{\rm m} \qquad (14)
$$

where E_{int} stands for the resin Young's modulus 522 at the fiber-resin interface, α is a parameter that $\frac{523}{2}$ controls the variation of Young's modulus distri- ⁵²⁴ bution, \bar{E}_{m} represents the Young's modulus at a 525 large distance from the fiber-resin interface (i.e. 526 $E_{\rm m} = \bar{E}_{\rm m}$, with $l \to \infty$) and its value can be 527 considered to equal the Young's modulus of the ⁵²⁸ neat resin. The aforementioned spatial variation ⁵²⁹ is assumed based on the experiments gathered in ⁵³⁰ $[21]$, wherein in-situ measurements of the resin $\frac{531}{21}$ Young's modulus suggested an exponential relationship between the Young's modulus and the ⁵³³ size of the resin pocket. Other forms for the spa- ⁵³⁴ tial variation, requiring additional parameters, are $\frac{535}{2}$ discussed in Section [3.6.](#page-13-0) The experimental measurements for E_{int} , \bar{E}_{m} and α obtained in Ref. [\[21\]](#page-20-6) 537 are employed for generating synthetic measure- ⁵³⁸ ment data and listed in Table [1](#page-7-1) along with the 539

Fig. 3: Average fiber centroid displacement magnitude vs. mesh size density.

 $_{540}$ Poisson ratio, ν_m , and the Young's modulus of the fibers. The results of the finite element simulation assuming the properties in Table [1](#page-7-1) are used as the synthetic experimental data.

The synthetic experimental data is subse- quently post-processed to extract the displace- ments at the nodes positioned at fiber centroids. The mesh density used in the finite element sim- ulations is checked to minimize the finite element model error. As shown in Fig. [3,](#page-8-0) the discrepancy of average fiber centroid displacement compared between the coarsest and finest mesh is only $552 \quad 0.2\%$. A mesh size density of 0.6 elements/ μ m² is employed throughout this work.

 In the present work, the displacement mea- surements are polluted with randomly generated Gaussian noise, which can be traced back to the image resolution used in the FTM approach [\[11\]](#page-19-6). To obtain an estimate for the expected relation- ship between noise amplitude and image resolu- tion, as well as the expected noise amplitude, FTM was applied to track the fiber centroid displace- ments using images of a deformed and reference numerical model obtained with three levels of $\frac{564}{100}$ image resolution: 1 pixel/ μ m, 10.7 pixels/ μ m and $565 \frac{32.5 \text{ pixels}}{\mu m}$. As shown in Fig. [4,](#page-9-0) the stan- dard deviations of the absolute error for each $_{567}$ displacement component range from 0.0025 μ m $\frac{1}{100}$ to 0.2 μ m. The standard deviations of u_{y_1} and $_{569}$ u_{y_2} are approximately the same for both 32.5 pixels/ μ m and 10.75 pixels/ μ m. In the following virtual characterizations, the standard deviation of the assumed Gaussian noise is considered to ⁵⁷² range from 0 μ m to 0.1 μ m and is assumed to be 573 the same for both u_{y_1} and u_{y_2} , as suggested by $\frac{574}{2}$ the results obtained for 32.5 pixels/ μ m and 10.75 575 pixels/ μ m, to satisfy the assumption of standard 576 deviation that: $\mathbb{E}(\epsilon_{y_1}) = \mathbb{E}(\epsilon_{y_2}) = \sigma_{\epsilon}^2$ **.** 577

 3.2 Identifiability assessment 578

In this section, the identifiability condition using 579 2D numerical specimens is studied for two ⁵⁸⁰ unknown parameters (i.e. $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha\}$). Identifiability is checked by directly plotting the objective 582 function landscape probed using the enumeration $\frac{1}{583}$ algorithm. The spacing for the grids is set at ⁵⁸⁴ $\Delta E_{\text{int}} = 0.2 \text{ MPa}$ and $\Delta \alpha = 0.02$, while the finer 585 grid spacing near the optimum is established with $\frac{1}{586}$ $\Delta E_{\text{int}} = 0.02 \text{ MPa}$ and $\Delta \alpha = 0.005$. Three spec- 587 imens were created with different fiber arrangements as shown in Fig. 5 , where the domain size $\frac{589}{20}$ is $L = 100 \mu m$ and the fiber radius is 5 μ m. The 590 specimens include a regular grid of fibers $(Fig. 5a)$ $(Fig. 5a)$ $(Fig. 5a)$, $\frac{591}{2}$ a regular grid with a resin rich region (Fig. [5b](#page-10-0)), ⁵⁹² and a specimen with random fiber arrangement 593 (Fig. [5c](#page-10-0)). The corresponding fiber volume fractions for these arrangements are 50.27% , 43.98% , $\frac{595}{200}$ and 53.41% , respectively. No measurement noise 596 is added to fiber centroid displacements. The ⁵⁹⁷ contours of the objective function (denoted by per- ⁵⁹⁸ centage value) generated at the grid points in the ⁵⁹⁹ parameter space are shown in Figs. [5d](#page-10-0)–f. The con- 600 tour is displayed in the parameter space scaled by \sim 601

Fig. 4: Standard deviations of displacement components for different image resolutions. The numerical specimen is shown as an inset in the figure.

⁶⁰² the relative error:

$$
\epsilon_{\theta}^{\text{rel}} = \left| \frac{\hat{\theta} - \theta_{\text{true}}}{\theta_{\text{true}}} \right| \tag{15}
$$

 The zero point (denoted by a red circle) in the contour plot represents the true value of these parameters. As shown in Fig. [5d](#page-10-0), the specimen with uniform resin pocket size (Fig. [5a](#page-10-0)) has mul- tiple minima since the contour lines near the true value are not closed. The objective func- tion along a line segment that passes through the true parameter set is plotted below the contour $_{611}$ plot. As can be observed in Fig. [5d](#page-10-0), the objec- tive function is zero for multiple parameter sets, including, but not limited to, the parameter set corresponding to the true values of the parame- ters. Therefore, in this case, the parameters are not uniquely identifiable and, hence, the optimiza- tion problem is not strictly convex. The objective function landscapes for the microstructure with two or more distinct resin pocket sizes (see Fig. [5b](#page-10-0) and [5c](#page-10-0)) have closed contour lines near the true $_{621}$ value. The objective function along the line seg- ment that passes to the true parameter set is zero only when the parameter set equals the true value of the parameters. The identifiability con- dition is therefore satisfied, indicating convexity of the optimization problem. These results sug- gest that the identifiability condition is affected by the fiber arrangement when using fiber centroid displacements to infer spatially distributed resin properties. The relationship between fiber and resin geometric arrangement and the identifiabil- ⁶³¹ ity condition is further studied in the Appendix C_{632} C_{632} via a 1-dimensional (1D) problem. The 2D results \sim 633 reported, as well as the insight obtained through ⁶³⁴ the 1D study in Appendix C , indicate that, provided the number of different resin pocket sizes 636 is larger than the number of material parameters $\frac{637}{637}$ that need to be determined, the identifiability con- ⁶³⁸ dition is met. Hence, given the random nature $\epsilon_{0.99}$ of typical fiber arrangements, a complex spatial ⁶⁴⁰ variation of material properties (with complex- ⁶⁴¹ ity judged by number of parameters) can be ⁶⁴² assumed without compromising the identifiability $\frac{643}{643}$ condition. 644

3.3 Effect of noise 645

A specimen of size $L = 200 \mu m$ with a random arrangement of fibers (radius of 5μ m) is 647 employed. The fiber volume fraction is set to 55% 648 and there are 280 fibers in total within the spec- ⁶⁴⁹ imen. Each displacement component in the fiber 650 centroid displacement measurements is assumed 651 to be corrupted with independent Gaussian noise 652 with zero mean and standard deviation desig- 653 nated by σ_{ϵ} . To study the variability of the virtual 654 characterization results in the presence of noise, ⁶⁵⁵ the virtual characterization is repeated 100 times 656 using different synthetic experimental data each 657 time. Each synthetic dataset is created by adding 658 different noise realizations, but with the same 659 standard deviation, to a noise free dataset. The 660 effect of the noise amplitude is studied by adjust- 661 ing the value of the standard deviation which takes $\frac{662}{662}$

Fig. 5: The specimen with (a) a regular grid of fibers, (b) a grid of a resin rich region, and (c) random fiber arrangement. (d), (e), and (f) are the objective function landscapes corresponding to (a), (b), and (c), respectively. In the first row the objective function value as a function of the two parameters, E_{int} and α is illustrated. In the second row the value of objective function along the red lines denoted in the first-row contours is displayed.

⁶⁶³ values from $\sigma_{\epsilon} = 0 \mu m$ to $\sigma_{\epsilon} = 0.1 \mu m$ in incre- ϵ_{664} ments of 0.01 μ m. The enumeration algorithm is employed for the optimization. In this exercise, the virtual characterization aims to determine ϵ_{667} the Young's modulus, E_{int} , and spatial variance ϵ_{668} parameter, α , in Eq. [14,](#page-7-2) and assumes all other material properties are known. The grid spacing is configured to match that of Section [3.2,](#page-8-1) and it is also utilized for the enumeration algorithm exam- ples in the subsequent sections. In Fig. [6a](#page-11-0), the statistics of the error of displacement prediction relative to the true displacement field (\sum ⁶⁷⁴ relative to the true displacement field ($\mathscr{L}_{\text{true}} := \sum_{i=1}^{n} ||\mathbf{u}_i - \mathbf{u}_i^{\text{sim}}||^2 / \sum_{i=1}^{n} ||\mathbf{u}_i||^2$) are reported as a function of the noise amplitude. The mean value (denoted by a circle) and the standard devia- tion (denoted by a whisker) of true prediction error are amplified when the amplitude of the noise increases. The mean values and the standard 681 deviations of the relative errors in $\{E_{\text{int}}, \alpha\}$ are shown in Figs. [6b](#page-11-0) and c. The errors in identify-683 ing E_{int} and α reach $18.8\% \pm 12\%$ and $143.8\% \pm 12\%$ 100%, respectively, at the highest noise amplitude

considered. The overall error in the identifica- ⁶⁸⁵ tion of resin Young's modulus is measured by ⁶⁸⁶ the maximum relative error within the modulus 687 distribution (named maximum Young's modulus 688 error herein), expressed by $\epsilon_{\rm max}^{\rm rel} = \max_{\mathbf{y}} |(\hat{E}_{\rm m}(\mathbf{y}) - \epsilon_{\rm sgs})|$ $E_m(\mathbf{y})|/E_m(\mathbf{y})$, where $E_m(\mathbf{y})$ is the true distribution. As shown in Fig. $6d$, the Young's modulus 691 error reaches a maximum of $28\% \pm 13.7\%$ at the 692 highest noise amplitude, despite a significantly 693 higher error in α being registered at the same noise 694 amplitude. $\qquad \qquad \text{695}$

3.4 Alleviating the effects of 696 measurement noise 697

The corrupting effect of noise can be alleviated 698 by increasing the number of sampling points ⁶⁹⁹ for measurement as discussed in Section [2.2.](#page-3-0) In \sim 700 the context of using fiber centroids for mea- ⁷⁰¹ surements, enlarging the specimen size, hence π increasing the number of fibers, n_f , or performing \sim n_{\exp} experiments can increase the sampling points 704 for the measurement, *n*, given by $n = n_{exp}n_f$. . ⁷⁰⁵

Fig. 6: The mean value (circle) and standard deviation (whisker) of (a) displacement prediction error, (b) E_{int} (c) α, (d) maximum relative error in Young's modulus within the distribution, for the characterizations using a 200 μ m specimen with different noise levels represented by the standard deviation σ_{ϵ} .

 Those points are named "measurement points" for brevity. In the following virtual characteriza- tions, three specimens with fiber volume fraction $\frac{709}{100}$ of 55% and length (i.e. L in Fig. [2\)](#page-7-0) of 200 μ m, 500 μ m, and 1 mm are employed. The total num- $_{711}$ ber of fibers are 280, 1,750, and 7,000 for $L = 200$ microns, 500 microns, and 1 mm, respectively. In order to increase the number of measurement points, the same specimens were unloaded and reloaded elastically 1, 2, 5, 10, 20 times. The vir- tual characterizations are repeated for 100 times for each specimen loaded n_{\exp} times. The measure- ment error is introduced independently for each virtual characterization with standard deviation 720 of $\sigma_e = 0.1 \mu \text{m}$.

 The mean values and ranges of displacement prediction error obtained by the enumeration algo- rithm are shown in Figs. [7a](#page-12-0) through [7c](#page-12-0) for each specimen as the number of measurement points, n, increases. The prediction error reveals less vari- $\frac{725}{225}$ ance with increasing n and the error introduced τ by the measurement noise is reduced.

In Fig. [8,](#page-12-1) the mean value and standard deviation of the relative error of E_{int} , α , and the maximum relative error in Young's modulus whithin 730 the distribution are depicted as a function of the $\frac{731}{200}$ measurement points. The results for each speci- ⁷³² men size are discriminated by different colors and ⁷³³ markers. For a fixed-sized specimen, a monotoni- ⁷³⁴ cally decreasing trend of bias and variance in the ⁷³⁵ identified parameters with increase in the num- ⁷³⁶ ber of measurement points can be observed. The 737 number of measurements points is increased by $\frac{738}{120}$ performing more experiments on the same spec- ⁷³⁹ imen. The maximum error in Young's modulus $_{740}$ reduces from $28\% \pm 13.7\%$ (200 μ m specimen π 41 loaded a single time) to $1.48\% \pm 1.13\%$ (1 mm $_{742}$) specimen loaded 10 times), and $1.12\% \pm 0.82\%$ (1 μ mm specimen loaded 20 times).

Fig. 7: The mean value (circle) and standard deviation (whisker) of the displacement prediction error for (a) 200 μ m, (b) 500 μ m and (c) 1 mm specimen unloaded and reloaded 1, 2, 5, 10 and 20 times with noise amplitude of $\sigma_{\epsilon} = 0.1 \mu \text{m}$. *n* stands for total number of measurement points.

Fig. 8: The mean value (marker) and standard deviation (whisker) of the relative error of (a) E_{int} , (b) α , and (c) maximum Young's modulus within the distribution, for the characterizations of 200 μ m, 500 μ m, and 1 mm specimens unloaded and reloaded 1, 2, 5, 10, 20 times with noise amplitude of $\sigma_{\epsilon} = 0.1 \mu m$.

 In Fig. [9a](#page-14-0), the characterized Young's modu- lus variation for 100 inverse characterizations are plotted as a function of the distance from the near- est fiber, l, based on the measurements of a 1 mm specimen loaded 20 times (denoted by gray lines) and compared to the true value (denoted by black lines). Among 100 inverse characterizations, most characterization results deviate from the reference τ ⁵³ distribution at $l = 0 \mu$ m (i.e., at the interface) and beyond 1 μ m. The errors are at their lowest around $l = 1 \mu m$. The contours of the relative error in Young's modulus are illustrated in Fig. [9b](#page-14-0), which confirms the trend that the higher discrep- ancies occur at the fiber/resin interface (yellow region indicated by positve error) and the cen- ter of the resin pocket (blue region indicated by negative error). This trend is attributed to the

observation that (a) the actual resin Young's mod- ⁷⁶² ulus distribution in a specimen is bounded by the ⁷⁶³ proximity of the fibers; and (b) the upper bound $_{764}$ of the resin Young's modulus in the finite element τ_{65} computation is dictated by the distance between $_{766}$ the fiber-resin interface and the closest integration 767 points in the resin. Regarding the latter, refining 768 the mesh near the interfaces would allow more $\frac{769}{696}$ measurement points for interface Young's modu- ⁷⁷⁰ lus (E_{int}) and hence its identification. Regarding π the former, the histogram of distances between 772 each integration point in the resin and the nearest fiber in the mesh is shown in Fig. $9a$. Most 74 of the integration points in the resin phase have π the nearest fiber distance ranging from 0μ m \lt 776 $l < 5 \mu m$, the range where the error in Young's πn modulus variation reaches minimum. The results π in Fig. $9a$ suggest that the magnitude of the error 779

 in the estimated modulus (for each point at a distance l from the nearest fiber) is affected by the range of distances between fibers within the microstructure.

⁷⁸⁴ 3.5 Effect of fiber volume fraction ⁷⁸⁵ on characterization error

 The fiber volume fraction affects property identi- fication in two ways. For a fixed-sized specimen, a reduction in fiber volume fraction implies a reduc- tion in the number of measurement points (assum- ing data collection is restricted to fiber centroid displacements) and hence adversely affects the identification process. However, a relatively low fiber volume also implies a larger fiber-to-fiber dis- tance in the specimen and hence a more uniform sampling of resin modulus variation. We consider fiber volume fractions 15%, 30%, 42%, and 55% in 500 μ m specimens. Each specimen is subjected to 1, 2, 5, 10, and 20 load-unload cycles. Virtual characterizations are repeated 100 times using noisy synthetic experimental data, generated as described in Section [3.3,](#page-9-1) with an assumed noise 802 amplitude of $\sigma_e = 0.1 \mu$ m. In Fig. [10,](#page-14-1) the mean value and standard deviation of the characteriza- tion error for each volume fraction is reported as a function of number of measurement points. The $\frac{1}{806}$ reducing trend in the error associated with E_{int} is apparent. Decreasing volume fraction also lowers the estimation error of the spatial variation term, α . This is because the specimen with lower vol- ume fraction has larger sizes of resin pockets amid the fibers resulting in a more even sampling of the spatial variation of the resin modulus. Hence, the 813 specimen with the lower volume fraction exhibits a higher sensitivity of displacement response to the 815 changes in the spatial variation term α and there-816 fore the effect of the noise diminishes, despite the smaller number of measurement points. The char- acterization error in the examples with a relative 819 higher volume fraction of 55% is less susceptible to the impact of reducing the size of the resin pocket. 821 In this scenario, the increased number of measure- ment points (i.e. number of embedded fibers) plays a more significant role, resulting in a slightly lower μ_{824} characterization error compared to the 42% cases.

3.6 Increasing the parameter set size 825

In this section, larger sets of parameters describing 826 a more complex spatial variation of resin prop- ⁸²⁷ erties are identified using the SQP optimization $82P$ approach described in Section 2.3 . A specimen of 829 size $L = 500 \mu m$ and 42% fiber volume fraction 830 $(55$ fibers) is employed. The specimen is subjected $\frac{831}{831}$ to 20 load-unload cycles. The synthetic datasets 832 used are assumed to be polluted by random noise 833 with $\sigma_e = 0.01 \mu m$, corresponding to the image 834 resolution of 10.7 pixels per micron in Fig. [4.](#page-9-0) 835

The resin modulus is taken to vary at two $\frac{1}{336}$ scales. The variation at the lower scale is assumed 837 to be adequately represented by the exponential sse form of Eq. [14.](#page-7-2) To capture the variation at a $\frac{839}{2}$ coarser scale, a harmonic form is added to Eq. 14 840 yielding:

$$
E_{\rm m}(\mathbf{y}) = (E_{\rm int} - \bar{E}_{\rm m}) \exp(-\alpha l) + \bar{E}_{\rm m}
$$

$$
+ A \sin\left(\frac{2\pi y_1}{\lambda_{y_1}}\right) \sin\left(\frac{2\pi y_2}{\lambda_{y_2}}\right) \qquad (16)
$$

in which λ_{y_1} and λ_{y_2} are the wave lengths of harmonic variations along the y_1 and y_2 directions 843 and A is the amplitude of harmonic variation. The 844 harmonic form chosen is not physically motivated 845 and can be revisited as needed.

In the following virtual characterizations, the $_{847}$ number of unknown model parameters, θ , is progressively increased. The true values, $\hat{\theta}$, are listed 849 in Table 2 for reference. The Poisson's ratio of 850 the resin is assumed to be unknown for all the $\frac{1}{100}$ examples. In cases $2-4$, the remote resin modulus, 852 E¯m, is also considered as an unknown parameter ⁸⁵³ in addition to E_{int} and α . The harmonic variation of Young's modulus in Eq. 16 is included $\frac{16}{16}$ in cases 3 and 4. Case 3 assumes that the wave- ⁸⁵⁶ length of the variation is identical in two spatial $\frac{1}{857}$ directions $(\lambda_{y1} = \lambda_{y2} = 200 \mu \text{m})$. In case 4, the sse harmonic wavelengths are assumed to be different: 859 $\lambda_{y1} = 200 \mu \text{m}, \lambda_{y2} = 300 \mu \text{m}.$ 860

The characterization results and error values 861 are displayed in Table [2.](#page-15-0) The error in the Pois- ⁸⁶² son's ratio is almost negligible in all cases. This 863 is because the Poisson's ratio is only related to 864 the ratio of normal strains at two directions, and $\frac{1}{865}$ the overall vertical strain is relatively fixed since $\frac{1}{866}$

Fig. 9: (a) The estimated resin Young's modulus variation (gray lines) vs. true distribution (black line), and the histogram of integration points number in the resin phase for various distances from the nearest fiber l , (b) the contour of relative error of the resin Young's modulus: $(\hat{E}_{m}(\mathbf{y}) - E_{m}(\mathbf{y})) / E_{m}(\mathbf{y})$ over the central inner $100\mu m \times 100\mu m$ region for one of the estimation, based on the measurement 1 mm specimen loaded 20 times.

Fig. 10: The mean value (marker) and standard deviation (whisker) of the relative error of (a) E_{int} , (b) α , and (c) maximum Young's modulus within the distribution, for characterizations of a 500 μ m specimen with 15%, 30%, 42%, and 55% fiber volume fraction loaded 1, 2, 5, 10, and 20 times with the highest noise level of $\sigma_{\epsilon} = 0.1 \mu m$.

 the specimen is under constant displacement- controlled compressive loading. For modulus char- acterization, case 2 results indicate that the cur- rent characterization approach identifies the neat resin properties with good accuracy in addition to the interface modulus and the spatial variation parameter. In cases 3 and 4, the characterization 874 is performed for 6 and 7 parameters, respec-875 tively. The characterizations for large-wavelength harmonic variation are accurate for both the α ₈₇₇ amplitude, A, and the wavelengths $(\lambda_{y1}, \lambda_{y2})$, 878 while the accuracy for fine-scale exponential vari-ation is lower compared to the cases 1 and 2.

The lower accuracy is attributed to the increased 880 difficulty in finding the global minimum in a rel- 881 atively high dimensional space using a gradient 882 based optimization approach, for modulus prop- ⁸⁸³ erties varying at two spatial scales. Approaches to 884 improve accuracy in this case may include increasing the number of optimization starting points, see at the expense of additional computation time, see investigating strategies to increase the accuracy in see the Jacobian matrix calculation and revisiting the sss selection of tolerance for termination of the opti-mization. As shown in Fig. [11,](#page-15-1) the larger relative $\frac{1}{891}$

		$E_{\rm int}$ [GPa]	α	$E_{\rm m}$ [GPa]	A [GPa]	λ_{u1} μ m	λ_{u2} [μ m]	ν_m
Case 1	$\hat{\boldsymbol{\theta}}$	7.5426	-0.23465					0.34
	SQP	7.49	-0.217					0.3399
	Error	-0.68%	-7%					$< 0.1\%$
Case 2	$\hat{\boldsymbol{\theta}}$	7.5426	-0.23465	5.06				0.34
	SQP	7.49	-0.22	5.04				0.3399
	Error	-0.7%	-5%	-0.32%				$< 0.1\%$
Case 3	$\hat{\boldsymbol{\theta}}$	7.5426	-0.23465	5.06	$\overline{2}$	200		0.34
	SQP	7.88	-0.392	5.65	2.03	200		0.339
	Error	4.48%	-69%	11\%	1.67%	$< 0.1\%$		$< 0.1\%$
Case 4	$\hat{\boldsymbol{\theta}}$	7.5426	-0.23465	5.06	$\overline{2}$	200	300	0.34
	SQP	8.228	-0.6	5.86	2.02	200	300	0.339
	Error	9%	$-155%$	15.8%	1.09%	$< 0.1\%$	$< 0.1\%$	$< 0.1\%$

Table 2: Reference parameters of epoxy resin properties and the SQP characterization results

Fig. 11: The contours of the relative error of the resin modulus over the central $100\mu m \times 100\mu m$ region within the 500 μ m specimen, as well as refined contours for one of the fibers and its surrounding, obtained for the harmonic variation characterization of (a) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, \bar{E}_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y1}\},$ (b) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, \bar{E}_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y1}, \lambda_{y2}\}$

.

⁸⁹² errors of resin modulus are at the fiber-resin inter-

⁸⁹³ face and larger resin pockets. The largest value is

894 very similar to the error of interface modulus E_{int} .

895 The larger error in α is attributed to the dominat-⁸⁹⁶ ing effect of the large-scale harmonic variation of

⁸⁹⁷ modulus over the exponential fine-scale variation

⁸⁹⁸ which results in displacement measurements that

899 are less sensitive to α .

4 Conclusion 900

This manuscript developed an inverse charac- ⁹⁰¹ terization approach for identifying spatially heterogeneous in-situ elastic properties of compos- ⁹⁰³ ite materials based on microscopic image-based ⁹⁰⁴ experimental measurements. Particular attention 905 is given to the effect of random noise polluting ⁹⁰⁶ the input data. To ensure the inverse charac- ⁹⁰⁷ terization problem was formulated such that the 908 correct solution can be obtained despite the pres- ⁹⁰⁹ ence of measurement noise, concepts of statistical 910 inference theory were used to analyze the objec- tive function and the forward problem and guide their formulation. This analysis suggests that the true material properties can be identified pro- vided a sufficient number of measurement points are obtained (i.e., the inverse problem is esti- mation consistent). The estimation consistency of the approach is further examined and docu- mented through several virtual characterizations. The virtual characterizations use numerically gen- erated data, named synthetic data, in lieu of experimental data. The synthetic data consists of noisy fiber centroid displacements (measurement points), mimicking the measurements obtained with fiber template matching extracted from sim- ulations performed with known (true) material properties. In the virtual characterizations, the synthetic data is used to determine the parameters of assumed functional forms defining the spatial variation of the properties of the material, which can be compared to the true material properties. 932 The results show that the effect of measurement noise is progressively reduced by increasing the number of measurement points, which can be achieved by increasing the specimen size (and 936 hence the number of fibers tracked) or by perform- ing multiple experiments on a single specimen, or multiple specimens, as long as they exhibit a sim- ilar spatial variation in properties. Furthermore, characterization accuracy could also be improved by specimen design, where the specimen domain is tailored to include factors (e.g., resin pockets, functional gradients of fiber volume fraction, etc.) that provide sufficient sampling to identify the parameters for describing the spatial variation of the properties, such as resin modulus. We note that such an approach could be restricted by man- ufacturing constraints. Using SQP, a larger set of parameters, representing variability at different scales, was identified suggesting that the proposed inverse modeling framework can be further gener- alized if required. The accuracy of the identified parameters in such cases are naturally influenced by the efficacy of the optimization tool and the size and richness of the dataset used.

 Future work may include the study of the model error (or bias) which can be caused by numerical error or the image noise with non- zero mean value. These are considered outside the scope of this initial study. In this context, a Bayesian approach to the problem may be

worth pursuing as it could enable one to quantify $\frac{962}{2}$ uncertainty in the parameter evaluation while con- ⁹⁶³ sidering the effect of both measurement noise and 964 model error. Given the relatively large number of $\frac{ }{ }$ 965 model evaluations typically required in a Bayesian 966 framework, such an approach may also require the $\frac{967}{200}$ use (and development) of a micro-scale surrogate $\frac{ }{ }$ 968 model. 969

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Appendix A The conditions \Box of objective $\frac{1}{977}$ function ₉₇₈ minimization ₉₇₉ with noise $\qquad \qquad$ 980

Assume that the objective function \mathscr{L}_n in Eq. [7](#page-5-0) 981 under noise is minimized at $\hat{\boldsymbol{\theta}} = \{\hat{\theta}_1, \hat{\theta}_2 \dots \hat{\theta}_m\}$ and set it is satisfied when $\partial \mathscr{L}/\partial \theta = 0$. Using the chain 983 rule, the following equation can be derived by ⁹⁸⁴ incorporating the noise term in the measurements 985 (see Eq. 6) :

$$
\left. \frac{\partial \mathbf{u}^{\text{sim}}}{\partial \boldsymbol{\theta}} \right|_{\hat{\boldsymbol{\theta}}} \cdot (\mathbf{u}^{\text{sim}} - \mathbf{u} - \boldsymbol{\epsilon}) = 0 \tag{A1}
$$

Consider the following three conditions: 987

1. $\partial \mathbf{u}^{\textrm{sim}}/\partial \boldsymbol{\theta}$ $=$ 0. According to mean 988 value theorem [\[36\]](#page-21-17), there exists different param- 989 eter vectors $\theta_a = \{\theta_{a1}, \theta_{a2} \dots \theta_{am}\}$ and $\theta_b = \infty$ $\{\theta_{b1}, \theta_{b2} \ldots \theta_{bm}\}$ satisfying $\hat{\theta}_1 \in (\theta_{a1}, \theta_{b1}), \ \hat{\theta}_2 \in \mathbb{R}$ $(\theta_{a2}, \theta_{b2}) \dots \hat{\theta}_m \in (\theta_{am}, \theta_{bm}),$ such that: 992

$$
\|\mathbf{u}^{\text{sim}}(\theta_a) - \mathbf{u}^{\text{sim}}(\theta_b)\| \le \left\|\frac{\partial \mathbf{u}^{\text{sim}}}{\partial \theta}\Big|_{\hat{\theta}}\right\| \|\theta_a - \theta_b\| = 0
$$
\n(A2)

Then we can obtain $\mathbf{u}^{\text{sim}}(\theta_1) = \mathbf{u}^{\text{sim}}(\theta_2)$ some since $\|\cdot\| \geq 0$. In this case, the identifiabil- $\frac{994}{2}$ ity condition (i.e. $\mathbf{u}^{\text{sim}}(\theta_1) = \mathbf{u}^{\text{sim}}(\theta_2)$ only if some $\theta_1 = \theta_2$) is not satisfied. The detailed discussion 996 about the identifiability condition is provided in ⁹⁹⁷ Appendix [C.](#page-17-1) 998

999 $2. \mathbf{u}^{\textrm{sim}} - \mathbf{u} - \boldsymbol{\epsilon} = \mathbf{u}^{\textrm{sim}} - \mathbf{u}^{\textrm{mes}} = \mathbf{0}.$ Typically, ¹⁰⁰⁰ this condition is not satisfied, because \mathbf{u}^{sim} follows 1001 the equilibrium equation, whereas, \mathbf{u}^{mes} does not ¹⁰⁰² satisfy equilibrium due to the presence of noise ¹⁰⁰³ term.

 $\cos\theta = 3.\ \partial \mathbf{u}^{\textrm{sim}}/\partial \boldsymbol{\theta} \neq \mathbf{0}, \mathbf{u}^{\textrm{sim}}-\mathbf{u-}\boldsymbol{\epsilon} \neq \mathbf{0}.$ If we assume ¹⁰⁰⁵ that the objective function is minimized at the 1006 true displacement **u** (i.e., $\mathbf{u} = \mathbf{u}^{\text{sim}}$), there is:

$$
\left. \frac{\partial \mathbf{u}^{\text{sim}}}{\partial \theta} \right|_{\theta} \cdot \epsilon = 0 \tag{A3}
$$

1007 Equation [A3](#page-17-2) is not necessarily satisfied as ϵ is a random variable. In this case, the true dis- placements do not minimize the objective function 1010 with noise, therefore the parameter vector $\boldsymbol{\theta}$ iden- tified by the optimization does not contain the true parameters.

¹⁰²¹ Using the finite element method, the potential ¹⁰²² energy in terms of a nodal displacement vector $_{1023}$ U, the stifness matrix **K** and force vector **F** is $_{1024}$ expressed as [\[39\]](#page-21-14):

$$
\Pi_p = \frac{1}{2} \mathbf{U}^T \mathbf{K} \mathbf{U} - \mathbf{U}^T \mathbf{F}
$$
 (B4)

 $\frac{1025}{1025}$ Consider that \mathbf{u}_{sim} consists of a subset of the nodal displacements and they do not overlapped with the boundaries with enforced displacements. Aggregating the displacement at the measurement points, Eq. [B4](#page-17-3) can be rewritten as:

$$
\Pi_{p} = \frac{1}{2} \left[(\mathbf{u}_{\text{sim}})^{T}, (\mathbf{u}_{r})^{T} \right] \begin{bmatrix} \mathbf{K}_{\text{ss}} & \mathbf{K}_{\text{sr}} \\ \mathbf{K}_{\text{rs}} & \mathbf{K}_{\text{rr}} \end{bmatrix} \begin{bmatrix} \mathbf{u}_{\text{sim}} \\ \mathbf{u}_{r} \end{bmatrix} - \left[(\mathbf{F}_{\text{s}})^{T}, (\mathbf{F}_{r})^{T} \right] \begin{bmatrix} \mathbf{u}_{\text{sim}} \\ \mathbf{u}_{r} \end{bmatrix}
$$
(B5)

 $_{1030}$ where, \mathbf{u}_r collects the nodal displacements at loca- $_{1031}$ tions other than the measurement points, \mathbf{K}_{ss} ,

 $\mathbf{K}_{sr}, \mathbf{K}_{rs}$ and \mathbf{K}_{rr} are stiffness submatrices, \mathbf{F}_s and 1032 \mathbf{F}_r are force subvectors after reordering. 1033

Let $\mathbf{U}^* = [\mathbf{u}_{\text{sim}}^*, \mathbf{u}_r^*]^T$ denote a nodal displace- u_{34} ment vector. The principle of minimum energy 1035 $\partial \Pi_p / \partial U|_{U=U^*} = 0$ results in: 1036

$$
\mathbf{K}_{\mathrm{ss}}\mathbf{u}_{\mathrm{sim}}^* + \mathbf{K}_{\mathrm{sr}}\mathbf{u}_{\mathrm{r}}^* = \mathbf{F}_{\mathrm{s}} \tag{B6}
$$

$$
\mathbf{K}_{rs}\mathbf{u}_{sim}^* + \mathbf{K}_{rr}\mathbf{u}_r^* = \mathbf{F}_r
$$
 (B7)

Consider another state of nodal displacements 1037 $\mathbf{U}^{**} = [\mathbf{u}_{\text{sim}}^{**}, \mathbf{u}_{\text{r}}^{*}]^{T}$, in which the nodal displacements at the measurement points $\mathbf{u}^{**}_{\text{sim}}$ are 1039 different from $\mathbf{u}_{\text{sim}}^*$. The strict convexity of potential energy with respect to the subset of nodal ¹⁰⁴¹ displacement \mathbf{u}_{sim} leads to the following inequality $\lceil 8 \rceil$:

$$
\Pi_p (\mathbf{U}^{**}) - \Pi_p (\mathbf{U}^*) - \frac{\partial \Pi_p}{\partial \mathbf{u}_{sim}} \Delta \mathbf{u}_{sim} > 0 \quad (B8)
$$

where $\Delta \mathbf{u}_{sim} = \mathbf{u}_{sim}^{**} - \mathbf{u}_{sim}^*$. Substituting Eqs. [B5](#page-17-4) 1044 and $\overline{B6}$ $\overline{B6}$ $\overline{B6}$ in Eq. $\overline{B8}$ $\overline{B8}$ $\overline{B8}$ results in:

 $[\Delta \mathbf{u}_{sim}]^T [\mathbf{K}_{ss}][\Delta \mathbf{u}_{sim}] > 0$ (B9)

Therefore, strict convexity is satisfied only if $[K_{ss}]$ 1046 is positive definite. It is well-known that the ¹⁰⁴⁷ stiffness matrix $[K]$ is already positive definite $_{1048}$ according to the energy minimization principal. ¹⁰⁴⁹ For arbitrary non-zero vector $\mathbf{x} \in \mathbb{R}^N \setminus \{\mathbf{0}\},\$ there 1050 is $\mathbf{x}^T \mathbf{K} \mathbf{x} > 0$. $[\mathbf{K}_{ss}]$ can be proved to be positive 1051 definite by assuming another arbitrary non-zero 1052 vector $\mathbf{v} \in \mathbb{R}^n \setminus \{\mathbf{0}\}\$ and $\mathbf{x}^* = [\mathbf{v}; \mathbf{0}],$ which holds: 1053

$$
\mathbf{x}^{*T} \mathbf{K} \mathbf{x}^{*} = [\mathbf{v}^{T}, \mathbf{0}^{T}] \begin{bmatrix} \mathbf{K}_{ss} & \mathbf{K}_{sr} \\ \mathbf{K}_{rs} & \mathbf{K}_{rr} \end{bmatrix} \begin{bmatrix} \mathbf{v} \\ \mathbf{0} \end{bmatrix}
$$

$$
= [\mathbf{v}^{T}] [\mathbf{K}_{ss}][\mathbf{v}] > 0
$$
(B10)

Consider a composite bar of length L (See Fig. [C1\)](#page-19-10) 1059 under the displacement loading U . There are n_{1060} "fibers" with length r and Young's modulus of E_f . 1061 The "matrix" Young's modulus E_m is assumed to 1062 vary spatially with the distance (l) from the near- $_{1063}$ est fiber interface. The measured fiber centroid ¹⁰⁶⁴

¹⁰⁶⁵ displacements $u_{(i)}$, $i = 1, 2, \ldots n$ are considered ¹⁰⁶⁶ to be the inputs of the optimization problem $_{1067}$ that aims to characterize the parameter θ , which ¹⁰⁶⁸ defines the spatial variation of the resin modulus. ¹⁰⁶⁹ It is straightforward to obtain an anlytical expres-¹⁰⁷⁰ sion for the fiber centroid displacements $u_{(i)}$, $i =$ $1071 \quad 1, 2 \ldots n$:

$$
u_{(i)} = \frac{\left[\sum_{j=0}^{i-1} \bar{C}_{m_j} l_j E_f + (2i-1)r\right] U}{\sum_{j=0}^{n+1} \bar{C}_{m_j} l_j E_f + 2nr}
$$
 (C11)

¹⁰⁷² where \bar{C}_{m_i} stands for the average compliance of the resin part between $i - 1$ th and i th fiber, \bar{C}_{m_0} 1073 ¹⁰⁷⁴ for the resin part between left specimen boundary ¹⁰⁷⁵ and the leftmost fiber, $\bar{C}_{m_{n+1}}$ for the resin part ¹⁰⁷⁶ between right boundary and rightmost fiber. In 1077 terms of resin length, l_i , the average compliance is ¹⁰⁷⁸ expressed as:

$$
\bar{C}_{mi} = \begin{cases}\n\frac{1}{l_i} \int_0^{l_i} \frac{\mathrm{d}x}{E_m(l; \theta)}; & i = 0, n \\
\frac{2}{l_i} \int_0^{l_i/2} \frac{\mathrm{d}x}{E_m(l; \theta)}; & i = 1, 2 \dots n - 1\n\end{cases}
$$
\n(C12)

¹⁰⁷⁹ Let us assume that the same displacement ¹⁰⁸⁰ measurements $(\hat{u}_{(i)}, i = 1, 2...n)$ can be obtained 1081 with a different set of constitutive parameters, $\hat{\theta}$:

$$
\hat{u}_{(i)} = \frac{\left[\sum_{j=0}^{i-1} \hat{C}_{m_j} l_j E_f + (2i-1)r\right] U}{\sum_{j=0}^{n+1} \hat{C}_{m_j} l_j E_f + 2nr}
$$
 (C13)

¹⁰⁸² in which the average compliance matrices obtained ¹⁰⁸³ using the constitutive parameters θ are denoted ¹⁰⁸⁴ by $\hat{\bar{C}}_{m_i}$. Equating Eq. [C13](#page-18-4) to Eq. [C11,](#page-18-5) there is:

$$
\bar{C}_{m1}l_1 - 2\bar{C}_{m0}l_0 = \hat{C}_{m1}l_1 - 2\hat{C}_{m0}l_0
$$
 (C14)
\n
$$
\bar{C}_{m(i+1)}l_{i+1} - \bar{C}_{m1}l_i = \hat{C}_{m(i+1)}l_{i+1} - 2\hat{C}_{m1}l_i
$$
 (C15)

¹⁰⁸⁵ According to the Cauchy mean value theorem, 1086 there exist $\xi_0 \in [\min\{l_0, l_1/2\}, \max\{l_0, l_1/2\}],$ $\zeta_{1} \in \left[\min\{l_1/2, l_2/2\}, \max\{l_1/2, l_2/2\} \right], \ldots, \zeta_{n-1} \in$ $_{1088}$ [min{l_{n−1} /2, l_n/2}, max{l_{n−1}/2, l_n/2}] which ¹⁰⁸⁹ transforms Eq. [C14,](#page-18-6) [C15](#page-18-7) into:

$$
E_m(\xi_i; \boldsymbol{\theta}) = E_m(\xi_i; \hat{\boldsymbol{\theta}})
$$
 (C16)

The identifiability condition is not held if Eq. [C16](#page-18-8) is satisfied (with $\hat{\theta} \neq \theta$) within the 1091 interval of $\xi_0 \in [\min\{l_0, l_1/2\}, \max\{l_0, l_1/2\}],$ 1092 $\xi_i \in [\min\{l_i/2, l_{i+1} / 2\}, \max\{l_i/2, l_{i+1}/2\}], i = \text{1093}$ $1, 2 \ldots n-1$. If $l_i = l_{i+1}, i = 1, 2 \ldots n-1$, Eq. [C16](#page-18-8) 1094 is unconditionally satisfied, indicating that the ¹⁰⁹⁵ identifiability condition is not held for the speci- ¹⁰⁹⁶ men with uniform resin length (indicated in left ¹⁰⁹⁷ figure in Fig. [C1b](#page-19-10)). If $l_i \neq l_{i+1}, i = 1, 2...n - 1098$ 1, there exist diverse sizes of resin parts and ¹⁰⁹⁹ the satisfaction of Eq. $C16$ depends on the existence of intersection points between $E_m(y; \theta)$ and 1101 $E_m\left(\xi_i;\hat{\theta}\right)$. Assume that the number of the resin 1102 parts with unique lengths within the specimen is $_{1103}$ q and the maximum number of intersection points $_{1104}$ between $E_m\left(\xi_i;\boldsymbol{\theta}\right)$ and $E_m\left(\xi_i;\hat{\boldsymbol{\theta}}\right)$ is $p.$ If $p\geq q-1, \quad \text{and}$ Eq. [C16](#page-18-8) is then satisfied at all the intervals and the $_{1106}$ identifiability condition is not held (shown in mid- ¹¹⁰⁷ dle figure in Fig. [C1b](#page-19-10)). If $p < q-1$, Eq. [C16](#page-18-8) cannot 1108 be satisfied at some intervals (e.g., $[l_1/2, l_2/2]$ in 1109 the right figure of Fig. [C1b](#page-19-10)) and the identifiability $_{1110}$ condition is satisfied.

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Fig. C1: (a) Schematic illustration of 1D composite specimens. (b) The three cases for the specimen with uniform resin length (left), with diverse resin length and $p \ge q - 1$ (middle), $p < q - 1$ (right). The identifiability condition is not satisfied for the left and middle cases.

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