Image-based Inverse Characterization of In-situ Microscopic Composite Properties

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Abstract

An inverse characterization approach to identify the in-situ elastic properties of composite constituent materials is developed. The approach relies on displacement measurements available from image-based measurement techniques such as digital image correlation and template matching. An optimization problem is formulated, where the parameters of an assumed functional form describing spatially variable material properties are obtained by minimizing the discrepancies between noisy displacement measurements and the corresponding simulated values. The proposed formulation is analyzed from a statistical inference theory standpoint. It is shown that the approach exhibits estimation consistency, i.e. given noisy input data the identified material properties converge to the true material properties as the number of available measurements increases. The performance of the proposed approach is evaluated by a series of virtual characterizations that mimic physical characterization tests in which fiber centroid displacements are obtained through fiber template matching. The virtual characterizations demonstrate that the effect of measurement noise in identifying the in-situ constituent properties can be mitigated by selecting a sufficiently large measurement dataset. The numerical studies also show that, given a rich measurement dataset, the proposed approach is able to describe increasingly complex spatial variation of properties.

Keywords: Inverse characterization, In-situ property, Composite, Spatial variability, Noise effect, Statistical consistency, Template matching.

1 Introduction

² Micromechanical analysis and multiscale modeling

 $_{3}$ of composite materials have received substantial

4 attention because of their potential to describe

⁵ the fundamental mechanisms of mechanical and ⁶ failure response [41, 44, 46], including the effect of material variability and associated uncertainty across length scales [5, 6, 38], and inform models that aim to predict response and failure of composite structures [32, 40]. The combined fundamental mechanistic understanding and predictive modeling capability have the potential to

help improve composite materials and designs. 13 Microstructural analysis and multiscale modeling 14 techniques for composites rely on the availabil-15 ity of (a) morphological information on material 16 microstructure; and (b) properties of the con-17 stituent materials as they pertain to the mechani-18 cal regime of interest (i.e., elastic moduli, thermal 19 conductivity, strength, toughness, etc.). The effect 20 of microstructural morphology on the mechanical 21 behavior of composites has been subject to previ-22 ous studies (e.g. [37]). In these studies, the effect of 23 24 the microstructural morphology is typically investigated using digital numerical models constructed 25 based directly on micrographs of the material (dig-26 ital twins) or indirectly based on a statistical 27 description of the microstructure. Careful char-28 acterization of the properties of the constituents 29 and their spatial variation across the composite 30 volume at the microscale, on the other hand, has 31 received relatively less attention. The spatial vari-32 ability of the constituent properties can be due 33 to chemical interactions between bonding agents 34 and composite constituents [19, 25]; non-uniform 35 cross-linking that results from variations in cur-36 ing temperature and polymerization [1, 34], and 37 38 others.

The properties of the constituents used in 39 micromechanical or multiscale analysis are typi-40 cally identified by a combination of (1) inverse 41 calibration informed by experiments at a larger 42 scale [3, 4, 12, 13, 30, 31]; and (2) ex-situ exper-43 iments that isolate a specific property (e.g., fiber 44 pullout for shear dominated interface failure [53] 45 and fiber tensile testing [43]). In certain cases, 46 molecular dynamics have also been employed to 47 estimate constituent properties of some materi-48 als [18, 41]. A number of complicating factors 49 hinder the characterization of the properties of 50 the constituents. The composite constituents can 51 exhibit significant differences in their in-situ and 52 53 ex-situ properties [19, 21, 33], therefore relying purely on ex-situ experimentation to characterize 54 all properties may lead to inaccurate predictions. 55 The measured in-situ modulus of a composite resin 56 has been shown to differ by as much as 30% when 57 compared to the ex-situ (neat polymer) deter-58 mined value [19]. Such a difference would result 59 in a proportional difference in stress and hence 60 damage onset prediction. Besides, inverse calibra-61 tion with experiments at larger scale often results 62 63 in non-unique material properties, contributing to

prediction uncertainty. Furthermore, all experiments exhibit a certain amount of measurement noise that could lead to erroneous properties, the magnitude of which is seldom quantified.

Characterization of the properties of the 68 constituents based on in-situ experiments at 69 the microscale offers an alternative approach. 70 Nanoidentation testing probes the substrate of 71 individual constituents within a small localized 72 region and has been employed to investigate the 73 in-situ properties of composite materials including 74 the Young's modulus [19, 21], plasticity param-75 eters [35], and viscoplasticity parameters [33]. 76 The spatial variation of resin Young's modulus 77 has also been observed at fiber-resin interphase 78 regions (e.g. [24, 25] in polymer matrix com-79 posite). Hardiman et al [21] observed that the 80 variation in Young's modulus is related to the size 81 of resin pockets in a carbon fiber reinforced poly-82 mer (CFRP). Measuring resin properties using 83 nanoindentation requires a strategy to account 84 for the effect of fiber constraints [21, 22]. The 85 presence of fibers and their possible contact with 86 the indenter tip can lead common indentation 87 calibration methods (e.g. continuous stiffness mea-88 surement technique) to overestimate the resin 89 properties [20]. 90

Image-based measurement techniques, such as 91 digital image correlation (DIC) [9, 10, 28, 42], 92 digital volume correlation (DVC, i.e., 3D exten-93 sion of DIC) [29], and fiber template match-94 ing (FTM) [11] have been applied to measure 95 deformations and strains complementing and/or 96 replacing more traditional methods such as strain 97 gauges. Combining high-magnification microscopy 98 and high-resolution digital imaging, microscale 99 image-based methods have been used to measure 100 displacements and strain fields at the microscale in 101 composite materials with or without the presence 102 of failure [9, 10, 28, 42]. In [19, 21], signifi-103 cant discrepancies were found when correlating 104 displacements measured at the microscale to sim-105 ulations performed using ex-situ properties of the 106 bulk material. This result aligns with the findings 107 from the nanoindentation studies discussed previ-108 ously, and with the notion that in-situ properties 109 may differ from their ex-situ counterparts. 110

The key novelty of this study is the proposal 111 and study of a statistically consistent framework 112

to obtain in-situ, spatially variable, elastic prop-113 erties of composite materials using noisy image-114 based displacement measurements obtained at the 115 microscale. While inverse estimation approaches 116 have been previously explored and investigated 117 to characterize the in-situ material properties 118 for the applications, such as structural health 119 monitoring (e.g. [47, 49]) and soft tissue elas-120 tography(e.g. [16, 51]), this study focuses on the 121 inverse characterization of in-situ elastic prop-122 erties of composite constituent materials based 123 on microscopic displacement measurements. The 124 characterization follows an optimization proce-125 dure, in which the discrepancy between observed 126 and simulated microscale displacements are min-127 imized to arrive at the properties of the con-128 stituents. As evidenced by nano-indentation tests, 129 the resin properties can exhibit spatial variability 130 that may be described by functional forms [21]. 131 In the present work, the parameters of these func-132 tional forms are cast as the parameters to be 133 identified through the optimization procedure. 134

A central aspect of this study is assessing the 135 accuracy of the approach when using noisy input 136 data, which can corrupt the parameter identifi-137 cation process [47]. Bayesian inference has been 138 used in the literature to manage the effect of 139 measurement noise on the parameter identifica-140 tion by quantifying uncertainty in the identified 141 parameters. Uncertainty in the parameter iden-142 tification process can be quantified by obtaining 143 a stable posterior distribution of the model pre-144 diction through a Markov sampling approach. 145 Instead of Bayesian approach, as a first step and 146 in order to avoid the computational cost of Monte 147 Carlo-based sampling methods, the present study 148 uses statistical inference theory [2, 23] to study 149 and quantify the effect of measurement noise. 150 Using statistical inference arguments [2, 23], the 151 approach is shown to exhibit estimation consis-152 tency. Estimation consistency is defined as the 153 convergence of the parameters identified by the 154 approach to the true parameters with an increase 155 in the number of measurements used. The effec-156 tiveness of the proposed characterization method 157 is evaluated by a series of virtual characteriza-158 tions of the properties of the constituents of a 159 microscopic continuous fiber-reinforced composite 160 specimen. The input displacement measurements 161 used in the virtual characterizations, referred to 162 163 as synthetic experimental data, are extracted

from the fiber centroids of numerical simulations, 164 performed with assumed constituent properties. 165 These synthetic input datasets aim to mimic the 166 datasets obtained using FTM. The effect of noise 167 is studied by adding different levels of random 168 noise to the noise free synthetic experimental 169 data and comparing the identified properties to 170 the properties assumed in the numerical simula-171 tions. The virtual characterizations demonstrate 172 the effect of measurement noise on the fidelity of 173 identified properties. Conditions that reduce the 174 effect of noise on the accuracy of the identified 175 properties are studied. 176

The remainder of this manuscript is organized 177 as follows: in Section 2, the problem statement 178 and the elements of the inverse identification 179 approach are presented followed by a discussion 180 of the conditions required for the estimation con-181 sistency of the approach. In Section 3, the results 182 of several virtual characterizations are reported, 183 documenting the accuracy of the proposed method 184 and assessing the effects of measurement noise 185 level and dataset size. A summary of the work 186 performed and key conclusions are provided in 187 Section 4. Appendix A discusses the conditions 188 of objective function minimization with noise. 189 Appendix **B** demonstrates the strict convexity of 190 the forward problem as a requisite of statisti-191 cal consistency. Appendix C provides an analysis 192 of a one-dimensional composite specimen, which 193 is used to discuss the identifiability parameters 194 based on a set of discrete displacement measure-195 ments. 196

2 Inverse characterization methodology

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2.1 Problem statement

Consider a long fiber-reinforced composite speci-200 men at the mesoscale with the domain, Ω , param-201 eterized by the position coordinate vector, y. The 202 specimen is subjected to loading, $F(\mathbf{y})$, applied in 203 the transverse plane (i.e. $y_1 - y_2$ plane shown in 204 Fig. 1). The domain includes $n_{\rm f}$ randomly posi-205 tioned fibers. The elastic properties of the fibers 206 have been typically assumed to be unaffected by 207 curing in polymer matrix composites (PMCs), 208 e.g. [17]. Therefore, in the present study, the elas-209 tic properties of each fiber are taken to be spatially 210 constant, and fiber-to-fiber property variability is 211

assumed to be negligible. This study focuses on 212 the characterization of the resin, since its proper-213 ties are known to vary spatially in-situ [11] and are 214 a function of the curing conditions [17]. The elastic 215 properties of the resin are taken to exhibit deter-216 ministic spatial variability dictated by the manu-217 facturing processes. Potential stochastic variabil-218 ity in the material properties is considered to be 219 small relative to deterministic variability. Under 220 the action of mechanical loading, the compos-221 ite specimen deforms elastically. A discrete set of 222 displacement measurements are collected on the 223 specimen surface, Γ , which is parallel to the trans-224 verse plane: $\mathbf{u}^{\text{mes}} = \{\mathbf{u}^{\text{mes}}_i\}, \text{ with } i = 1, 2 \dots n,$ 225 where n denotes the total number of available dis-226 placement observations. Each displacement mea-227 surement, $\mathbf{u}_{i}^{\text{mes}}$, could be the displacement vector 228 (i.e., $\mathbf{u}_i^{\text{mes}}=\{u_{y_1i}^{\text{mes}},u_{y_2i}^{\text{mes}}\}^T)$ at a discrete spatial 229 position in the specimen or a generalized displace-230 ment (e.g., $\mathbf{u}_i^{\text{mes}} = \int_{\Gamma} \nu_i(\mathbf{y}) \mathbf{U}_i^{\text{mes}}(\mathbf{y}) d\Gamma$, where ν_i is 231 a weight function). Each measurement data point 232 is considered to be noisy due to inaccuracies in 233 the measurement system. We can further general-234 ize experimental data to be a set of observations 235 from n_{exp} experiments. All n_{exp} experiments could 236 be performed on the same specimen (e.g., load-237 unload-reload cycles with each load-up resulting 238 in a different dataset due to a different load ampli-239 tude applied in each cycle or to measurement 240 noise, see Section 2.2; each experiment per-241 formed on a different specimen; or a combination 242 thereof. Based on the aforementioned problem 243 description, we seek to estimate the spatially vari-244 able elastic properties of the material constituents 245 based on the displacement information. 246

Figure 1 schematically depicts the estima-247 tion approach, where material property estimation 248 is posed as an optimization problem. In order 249 to operate in a finite dimensional setting, the 250 spatially varying elastic properties are expressed 251 252 using a function $\mathbf{g}(\mathbf{y}; \boldsymbol{\theta}), \mathbf{y} \in \Omega$, where $\boldsymbol{\theta} \in \boldsymbol{\Theta}$ is a vector of parameters. The "true" set of material 253 properties that we seek to identify is denoted as 254 $\hat{\boldsymbol{\theta}} \in \boldsymbol{\Theta}$. The displacement measurements, \mathbf{u}^{mes} , are 255 the input to the optimization procedure. Numer-256 ical simulation of the mechanical response of 257 the specimen constitutes the "forward problem". 258 The optimization procedure iteratively adjusts the 259 constitutive parameter vector, $\boldsymbol{\theta}$, until the dis-260 crepancy between the computationally obtained 261

displacement measures, $\mathbf{u}^{\text{sim}} = {\mathbf{u}_i^{\text{sim}}}$ with $i = {}_{262}$ 1,2...n, and the experimental observations is minimized. The prediction error, \mathscr{L}_n (also referred to as the objective function, cost or risk function), adopts the form of normalized mean square error (NMSE): 267

$$\mathscr{L}_{n}\left(\boldsymbol{\theta}\right) = \frac{\sum_{i=1}^{n} \|\mathbf{u}_{i}^{\text{mes}} - \mathbf{u}_{i}^{\text{sim}}\left(\boldsymbol{\theta}\right)\|^{2}}{\sum_{i=1}^{n} \|\mathbf{u}_{i}^{\text{mes}}\|^{2}} \qquad (1)$$

where $\|\cdot\|$ stands for the l^2 -norm and $\mathbf{u}_i^{\text{sim}}$ 268 is obtained from the forward problem, which 269 minimizes the potential energy Π_p with model 270 parameters, $\boldsymbol{\theta}$, and load, \mathbf{F} , as the inputs: 271

$$\mathbf{U}^{\text{sim}} = \arg\min_{\hat{\mathbf{U}}^{\text{sim}}} \Pi_p\left(\hat{\mathbf{U}}^{\text{sim}}; \boldsymbol{\theta}, \mathbf{F}\right)$$
(2)

where $\hat{\mathbf{U}}^{\text{sim}}$ represents any kinematically admissible displacement field. The simulated displacement field, \mathbf{U}^{sim} , is then sampled to obtain \mathbf{u}^{sim} for discrete values that correspond to measured data. The model estimate, $\hat{\boldsymbol{\theta}}_n$, is obtained from Eq. 1 as: 277

$$\hat{\boldsymbol{\theta}}_{n} = \operatorname*{arg\,min}_{\boldsymbol{\theta}} \mathscr{L}_{n}\left(\boldsymbol{\theta}\right) \tag{3}$$

In Section 2.2, the conditions in which one can guarantee that there is a unique model estimate that satisfies Eq. 3 and converges to the true model parameters are discussed. Particular attention is given to the effect of measurement noise.

2.2 Optimization with noisy data 284

The accuracy of the solution to the optimization 285 problem (Eq. 3) depends on the following factors: 286 (1) the measurement noise level, indicated by the 287 standard deviation; (2) the amount of experimen-288 tal observations, n; and (3) the inference of the 289 material model, such as assumption of the func-290 tional form describing the spatial variability of the 291 properties, $\mathbf{g}(\mathbf{y}; \boldsymbol{\theta})$. In what follows, we focus on 292 the effect of measurement noise and assume that 293 the model error is insignificant compared with 294 the measurement noise. In the statistical infer-295 ence theory [23], the proposed objective function 296 leads to estimates of unknown parameters, $\hat{\boldsymbol{\theta}}_n$, 297 that asymptotically converge to the true values, $\hat{\theta}$, 298 with an increasing amount of measurement data. 299 Following the nomenclature proposed in [2], the 300



Fig. 1: Schematic illustration of characterization for in-situ microscopic epoxy resin properties using optimization approach.

³⁰¹ risk consistency of the model estimate is defined ³⁰² as the convergence of objective function with $\hat{\theta}_n$ ³⁰³ to the minimum value in probability:

$$\mathscr{L}(\hat{\boldsymbol{\theta}}_n) \xrightarrow{p} \min \{\mathscr{L}(\boldsymbol{\theta}) | \boldsymbol{\theta} \in \boldsymbol{\Theta}\}$$
 (4)

with \mathscr{L} indicating the objective function described by the expectation, \mathbb{E} , of the continuous displacement field:

$$\mathscr{L}(\boldsymbol{\theta}) = \frac{\mathbb{E}\left[\|\mathbf{U}(\mathbf{y}) + \zeta(\mathbf{y}) - \mathbf{U}^{\text{sim}}(\mathbf{y}; \hat{\boldsymbol{\theta}})\|^2 \right]}{\mathbb{E}\left[\|\mathbf{U}(\mathbf{y}) + \zeta(\mathbf{y})\|^2 \right]} \quad (5)$$

where $\mathbf{U}(\mathbf{y})$ denotes the true displacement field 307 and ζ is a Gaussian random field associated 308 with the measurement noise. $\mathbf{U}(\mathbf{y})$ is not directly 309 accessible since any attempt of measurement will 310 include a measure of noise captured by ζ . Since 311 the model error is assumed to be negligible, the 312 simulation predicts the true displacement field 313 when the true set of parameter values are used: 314 $\mathbf{U}^{\text{sim}}(\mathbf{y};\boldsymbol{\theta}) = \mathbf{U}(\mathbf{y})$. Risk consistency indicates 315 that the prediction error made based on the 316 discrete displacement measurements leads asymp-317 totically (i.e., $n \to \infty$) to the smallest prediction 318 error in the continuum sense, since \mathscr{L} is the risk 319

function associated with the continuous displacement fields. 320

In discrete form, the set of displacement measurements \mathbf{u}^{mes} consists of the true displacement values, \mathbf{u} , sampled from \mathbf{U} , and the measurement noise term, $\boldsymbol{\epsilon}$, that are realizations of ζ taken at the measurement points: 326

$$\mathbf{u}^{\mathrm{mes}} = \mathbf{u} + \boldsymbol{\epsilon} \tag{6}$$

where $\boldsymbol{\epsilon}$ is the vector of independent and identi-327 cally distributed random variables associated with 328 each displacement measurement (i.e., the mea-329 surement noise is taken to be spatially uncorre-330 lated). Each error component is assumed to follow 331 a certain probability distribution with zero mean 332 $(\mathbb{E}(\epsilon_{y_1}) = \mathbb{E}(\epsilon_{y_2}) = 0)$ and the variance of $\mathbb{E}(\epsilon_{y_1}) = \mathbb{E}(\epsilon_{y_2}) = \sigma_{\epsilon}^2$. We note that no spatial correlation 333 334 and zero-mean (i.e., lack of bias) assumptions may 335 not necessarily hold for all measurement types, 336 and are used in the exemplar cases discussed in 337 this manuscript. Some prior studies considered no 338 spatial correlation when the imaging system gains 339 the RAW data without any preprocessing [50, 52]. 340 Furthermore, characterization of the true distri-341 bution of noise could be difficult to determine and 342 likely dependent on the material imaged and thetype of the imaging system used.

In the objective function formulation (Eq. 1), the random noise term can be condensed out by substituting Eq. 6:

$$\mathcal{L}_{n}(\boldsymbol{\theta}) = \frac{\frac{1}{n} \left[\sum_{i=1}^{n} \|\boldsymbol{\eta}_{i}(\boldsymbol{\theta})\|^{2} + 2\boldsymbol{\epsilon}_{i} \cdot \boldsymbol{\eta}_{i}(\boldsymbol{\theta}) + \|\boldsymbol{\epsilon}_{i}\|^{2} \right]}{\frac{1}{n} \left[\sum_{i=1}^{n} \|\mathbf{u}_{i}\|^{2} + 2\boldsymbol{\epsilon}_{i} \cdot \mathbf{u}_{i} + \|\boldsymbol{\epsilon}_{i}\|^{2} \right]} = \frac{\overline{\|\boldsymbol{\eta}_{n}(\boldsymbol{\theta})\|^{2}} + 2\overline{\boldsymbol{\epsilon}_{n} \cdot \boldsymbol{\eta}_{n}(\boldsymbol{\theta})} + \overline{\|\boldsymbol{\epsilon}_{n}\|^{2}}}{\overline{\|\mathbf{u}_{n}\|^{2}} + 2\overline{\boldsymbol{\epsilon}_{n} \cdot \mathbf{u}_{n}} + \overline{\|\boldsymbol{\epsilon}_{n}\|^{2}}}$$
(7)

where the numerator and denominator were mul-348 tiplied by 1/n, the overbar notation indicates 349 sample averaging, and $\eta_i(\theta) = \mathbf{u}_i - \mathbf{u}_i^{\text{sim}}(\theta)$. 350 $\|\boldsymbol{\eta}_n(\boldsymbol{\theta})\|^2$ is the deterministic prediction error 351 between the true and simulated displacement 352 values. In Appendix A, it is shown that min-353 imizing \mathscr{L}_n does not necessarily minimize the 354 deterministic prediction error due to the effect of 355 measurement noise except at the asymptotic limit. 356 Leveraging the law of large numbers $(n \to \infty)$ 357 enables the summation of the noise terms ϵ_i in 358 Eq. 7 to approach their expectation and the square 359 of them to their variance: 360

$$\frac{1}{n}\sum_{i=1}^{n}\boldsymbol{\epsilon}_{i}\cdot\boldsymbol{\eta}_{i}\left(\boldsymbol{\theta}\right)\rightarrow\mathbb{E}(\boldsymbol{\epsilon}_{i})\cdot\overline{\boldsymbol{\eta}_{n}\left(\boldsymbol{\theta}\right)}=0\qquad(8)$$

$$\frac{1}{n}\sum_{i=1}^{n} \|\boldsymbol{\epsilon}_{i}\|^{2} \to \mathbb{E}\left(\|\boldsymbol{\epsilon}_{i}\|^{2}\right) = \mathbb{E}(\boldsymbol{\epsilon}_{y_{1}}^{2}) + \mathbb{E}(\boldsymbol{\epsilon}_{y_{2}}^{2}) = 2\sigma_{\boldsymbol{\epsilon}}^{2}$$
(9)

$$\frac{1}{n}\sum_{i=1}^{n}\boldsymbol{\epsilon}_{i}\cdot\mathbf{u}_{i}\to\mathbb{E}(\boldsymbol{\epsilon}_{i})\cdot\overline{\mathbf{u}_{n}}=0$$
(10)

³⁶¹ noting that the noise term is independent of the ³⁶² true displacements \mathbf{u}_i and the prediction error $\boldsymbol{\eta}_i$. ³⁶³ Substituting Eqs. 8-10 into Eq. 7 and letting ³⁶⁴ $n \to \infty$, the objective function asymptotically ³⁶⁵ converges to:

$$\mathscr{L}_n \to \mathscr{L}_{\infty} := \frac{\overline{\|\boldsymbol{\eta}_n(\boldsymbol{\theta})\|^2 + 2\sigma_{\epsilon}^2}}{\|\mathbf{u}_n\|^2 + 2\sigma_{\epsilon}^2} \qquad (11)$$

The value of \mathscr{L}_{∞} when evaluated with the true parameter set is: 367

$$\mathscr{L}_{\infty}(\boldsymbol{\theta} = \hat{\boldsymbol{\theta}}) = \frac{2\sigma_{\epsilon}^{2}}{\mathbb{E}\left(\|\mathbf{u}_{i}\|^{2}\right) + 2\sigma_{\epsilon}^{2}} \qquad (12)$$

since $\mathbf{u}^{\text{sim}}(\hat{\boldsymbol{\theta}}) = \mathbf{u}$, which is the global minimum $(\|\boldsymbol{\eta}_n(\boldsymbol{\theta})\|^2 \geq 0)$. The true parameter set is also the minimizer of $\mathscr{L}(\boldsymbol{\theta})$, hence satisfying risk consistency (i.e., Eq. 4). This result shows the minimization process in Eq. 3 converges to the true parameter dataset as the set of measurements tends to infinity if no model error is assumed.

Following the nomenclature proposed in [2], 375 the estimation consistency of the model estimate 376 is defined as: 377

$$\hat{\boldsymbol{\theta}}_n \xrightarrow{p} \hat{\boldsymbol{\theta}}$$
 (13)

Estimation consistency ensures that the optimiza-378 tion process results in the true parameter set when 379 the objective function is minimized. The prior dis-380 cussion on risk consistency showed that the true 381 parameter set is a minimizer of \mathscr{L}_n . Estimation 382 consistency states that the true parameter set 383 is the only global optimizer at the asymptotic 384 limit. This can be satisfied if C(1): the forward 385 problem results in a unique set of displacements, 386 $\mathbf{u}_{i}^{\mathrm{sim}}(\boldsymbol{\theta})$, for a given set of parameters, $\boldsymbol{\theta}$, and 387 C(2) each set of displacements can only be gener-388 ated by a unique set of parameters (identifiability 389 condition). C(1) requires strict convexity of the 390 potential energy, Π_p , with respect to \mathbf{u}^{sim} for 391 each $\boldsymbol{\theta}$. The convexity of Π_p in terms of full-field 392 displacement in linear elasticity is standard, for 393 instance when \mathbf{u}^{sim} represents all nodal displace-394 ment values of a finite element model [39]. The 395 convexity of Π_p when \mathbf{u}^{sim} is a subset of the nodal 396 displacement vector that corresponds to measure-397 ment points is demonstrated in Appendix B. In 398 Appendix \mathbf{C} , C(2) is studied for a one-dimensional 399 composite specimen under known applied strain in 400 which the spatial variation of the Young's modulus 401 of the resin, $E_m(y; \theta)$, is characterized using the 402 fiber centroid displacements as input. This study 403 shows that a regular arrangement of fibers fails the 404 identifiability condition regardless of the form of 405 the spatial variation of the Young's modulus of the 406 resin. In contrast, a random arrangement of fibers 407 typically provides sufficient information to satisfy 408 the identifiability condition. A general extension 409 to a two-dimensional (2D) case is not straight-410 forward, but it is reasonable to suppose that the 411

identifiability condition is satisfied by considering 412 sufficiently large datasets on specimens with ran-413 domly distributed fibers. This result suggests that 414 the formulation proposed shows estimation con-415 sistency, Eq. 13. Therefore, provided a sufficiently 416 large dataset is obtained, the true parameters can 417 be identified despite the presence of random noise. 418 The results obtained from several virtual char-419 acterizations reported in Section 3 support this 420 supposition. 421

422 2.3 Optimization Algorithms

⁴²³ In the numerical studies performed in this section, ⁴²⁴ two methods are employed to determine the ⁴²⁵ parameters, $\hat{\theta}_n$, that minimize Eq. 1: (1) the enu-⁴²⁶ meration algorithm, and (2) sequential quadratic ⁴²⁷ programming (SQP).

In the enumeration algorithm, the parame-428 ter space is sampled and the objective func-429 tion is computed at every sampling point. This 430 approach is often computationally prohibitive for 431 cases when the number of parameters exceed two 432 or three due to the exponential increase in the 433 number of required sample points for a fixed dis-434 cretization of each parameter. In the present work, 435 the enumeration algorithm is employed to map the 436 objective function and study its characteristics. 437 To reduce the computational time the parameter 438 space was discretized using a uniform grid that 439 was finer near the optimum and coarser elsewhere. 440 Additionally, the evaluations of the objective func-441 tion at each grid-point were performed in parallel. 442 Gradient-based and evolutionary algorithms 443 are well suited to solve optimization problems 444 with several unknowns. In the present work, SQP 445 is employed due to its suitability to solve con-446 strained optimization problems [7], defined as 447 bounds on the parameter space. All the parame-448 ters are normalized such that their value is within 449 the range of [0, 1]. The Scipy Python package (ver-450 sion 1.91) [48] and method 'SLSQP' is employed 451 as the SQP implementation [26]. The Jacobian 452 matrix is evaluated using finite differences with a 453 step size of 10^{-4} . In order to improve the like-454 lihood of determining the global minimum, the 455 multi-start method is employed, where optimiza-456 tions are started with randomly selected initial 457 conditions using stratified sampling of the param-458 eter space [27]. The termination tolerance of the 459

optimization is also set to 10^{-4} . The value for tolerance and finite difference step size were found to be a good compromise between accuracy and computational cost. The optimal solution is considered to be given by the parameters yielding the smallest objective function among all the optimizations.

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3 Virtual characterization

In this section, the proposed approach is applied 467 to a series of numerically-generated experimental 468 data, henceforth designated synthetic experimen-469 tal data, which is used in lieu of experimental 470 data. Hence, each application of the approach is 471 viewed as a virtual characterization. Since the 472 true material properties used to generate the syn-473 thetic data are known, virtual characterizations 474 are extremely valuable to understand and doc-475 ument the accuracy of the proposed approach. 476 Using the enumeration algorithm, the following 477 aspects of the inverse characterization approach 478 proposed are investigated: (1) the identifiability 479 condition and when it is fulfilled, (2) the effect of 480 noise amplitude on the optimization results, and 481 (3) the effect of the number of measurement points 482 and microstructure via varying the fiber volume 483 fraction. 484

3.1 Problem setup

In Fig. 2, the loading and boundary conditions 486 used in the numerical simulations performed to 487 generate the synthetic experimental data and eval-488 uate the forward problem in the optimization 489 algorithm are illustrated. 2D numerical models 490 are subjected to 1% strain-controlled compres-491 sive loading under plane strain conditions. The 492 random arrangement of fibers is created by a 493 random sequential adsorption process [45]. The 494 synthetic experimental data is generated by per-495 forming finite element simulations using assumed 496 material properties and extracting displacements 497 at the fiber centroids, mimicking the results from 498 the FTM technique. As proposed in [11, 14], the 499 FTM algorithm detects the 2D coordinates of fiber 500 centroids in images captured within the trans-501 verse plane and measures the displacements of 502 the fiber centroids by comparing the coordinates 503 of the fiber centroids taken from images before 504 and during loading. All finite element simulations 505 were performed using the open-source package 506



Fig. 2: Schematic illustration of the numerical specimen in the characterization examples. (a) Geometry, loading and boundary conditions. (b) Mesh discretization.

	Elast	tic properties of epoxy resin		
$E_{\rm int}$ [GPa]	$\alpha \; [\mu \mathrm{m}^{-1}]$	\bar{E}_{m} [GPa]	$ u_m$	
7.5426	0.23465	5.06	0.34	
	E	clastic properties of fiber		
E_1 [GPa]	E_2 [GPa]	G_{12} [GPa]	G_{13} [GPa]	ν_{31}
276	19.5	7.169	70	0.24

Table 1: Material properties of the composite constituents

⁵⁰⁷ Calculix [15]. A sample discretization of the composite specimen, where linear tetrahedral elements
⁵⁰⁹ are used to discretize the domain is shown in
⁵¹⁰ Fig. 2b.

The mechanical properties of the composite 511 constituents are chosen to be similar to a typi-512 513 cal graphite reinforced thermoset epoxy composite [4]. The fibers are modeled as transversely 514 isotropic. All fibers are assumed to have the same, 515 constant, Young's modulus. The Young's modulus 516 of the isotropic resin is taken to be spatially vari-517 able. The resin Young's modulus associated with a 518 spatial point, $E_{\rm m}(\mathbf{y})$, is assumed to be an exponen-519 tial function of the distance, l, from the material 520 point, y, to the nearest fiber-resin interface: 521

$$E_{\rm m}\left(\mathbf{y}\right) = \left(E_{\rm int} - \bar{E}_{\rm m}\right) \exp\left(-\alpha l\right) + \bar{E}_{\rm m} \qquad (14)$$

where E_{int} stands for the resin Young's modulus 522 at the fiber-resin interface, α is a parameter that 523 controls the variation of Young's modulus distri-524 bution, $\bar{E}_{\rm m}$ represents the Young's modulus at a 525 large distance from the fiber-resin interface (i.e. 526 $E_{\rm m} = \bar{E}_{\rm m}$, with $l \to \infty$) and its value can be 527 considered to equal the Young's modulus of the 528 neat resin. The aforementioned spatial variation 529 is assumed based on the experiments gathered in 530 [21], wherein in-situ measurements of the resin 531 Young's modulus suggested an exponential rela-532 tionship between the Young's modulus and the 533 size of the resin pocket. Other forms for the spa-534 tial variation, requiring additional parameters, are 535 discussed in Section 3.6. The experimental mea-536 surements for E_{int} , \bar{E}_{m} and α obtained in Ref. [21] 537 are employed for generating synthetic measure-538 ment data and listed in Table 1 along with the 539



Fig. 3: Average fiber centroid displacement magnitude vs. mesh size density.

Poisson ratio, ν_m , and the Young's modulus of the fibers. The results of the finite element simulation assuming the properties in Table 1 are used as the synthetic experimental data.

The synthetic experimental data is subse-544 quently post-processed to extract the displace-545 ments at the nodes positioned at fiber centroids. 546 The mesh density used in the finite element sim-547 ulations is checked to minimize the finite element 548 model error. As shown in Fig. 3, the discrepancy 549 of average fiber centroid displacement compared 550 between the coarsest and finest mesh is only 551 0.2%. A mesh size density of 0.6 elements/ μ m² is 552 employed throughout this work. 553

In the present work, the displacement mea-554 surements are polluted with randomly generated 555 Gaussian noise, which can be traced back to the 556 image resolution used in the FTM approach [11]. 557 To obtain an estimate for the expected relation-558 ship between noise amplitude and image resolu-559 tion, as well as the expected noise amplitude, FTM 560 was applied to track the fiber centroid displace-561 ments using images of a deformed and reference 562 numerical model obtained with three levels of 563 image resolution: 1 pixel/ μ m, 10.7 pixels/ μ m and 564 32.5 pixels/ μ m. As shown in Fig. 4, the stan-565 dard deviations of the absolute error for each 566 displacement component range from 0.0025 μm 567 to 0.2 μ m. The standard deviations of u_{y_1} and 568 u_{y_2} are approximately the same for both 32.5 569 pixels/ μ m and 10.75 pixels/ μ m. In the following 570 virtual characterizations, the standard deviation 571

of the assumed Gaussian noise is considered to range from 0 μ m to 0.1 μ m and is assumed to be the same for both u_{y_1} and u_{y_2} , as suggested by the results obtained for 32.5 pixels/ μ m and 10.75 pixels/ μ m, to satisfy the assumption of standard deviation that: $\mathbb{E}(\epsilon_{y_1}) = \mathbb{E}(\epsilon_{y_2}) = \sigma_{\epsilon}^2$.

578

3.2 Identifiability assessment

In this section, the identifiability condition using 579 2D numerical specimens is studied for two 580 unknown parameters (i.e. $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha\}$). Identifi-581 ability is checked by directly plotting the objective 582 function landscape probed using the enumeration 583 algorithm. The spacing for the grids is set at 584 $\Delta E_{\rm int} = 0.2$ MPa and $\Delta \alpha = 0.02$, while the finer 585 grid spacing near the optimum is established with 586 $\Delta E_{\rm int} = 0.02$ MPa and $\Delta \alpha = 0.005$. Three spec-587 imens were created with different fiber arrange-588 ments as shown in Fig. 5, where the domain size 589 is $L = 100 \mu \text{m}$ and the fiber radius is $5 \mu \text{m}$. The 590 specimens include a regular grid of fibers (Fig. 5a), 591 a regular grid with a resin rich region (Fig. 5b), 592 and a specimen with random fiber arrangement 593 (Fig. 5c). The corresponding fiber volume frac-594 tions for these arrangements are 50.27%, 43.98%, 595 and 53.41%, respectively. No measurement noise 596 is added to fiber centroid displacements. The 597 contours of the objective function (denoted by per-598 centage value) generated at the grid points in the 599 parameter space are shown in Figs. 5d-f. The con-600 tour is displayed in the parameter space scaled by 601



Fig. 4: Standard deviations of displacement components for different image resolutions. The numerical specimen is shown as an inset in the figure.

602 the relative error:

$$\epsilon_{\boldsymbol{\theta}}^{\text{rel}} = \left| \frac{\hat{\theta} - \theta_{\text{true}}}{\theta_{\text{true}}} \right| \tag{15}$$

The zero point (denoted by a red circle) in 603 the contour plot represents the true value of these 604 parameters. As shown in Fig. 5d, the specimen 605 with uniform resin pocket size (Fig. 5a) has mul-606 tiple minima since the contour lines near the 607 true value are not closed. The objective func-608 tion along a line segment that passes through the 609 true parameter set is plotted below the contour 610 plot. As can be observed in Fig. 5d, the objec-611 tive function is zero for multiple parameter sets, 612 including, but not limited to, the parameter set 613 corresponding to the true values of the parame-614 ters. Therefore, in this case, the parameters are 615 not uniquely identifiable and, hence, the optimiza-616 tion problem is not strictly convex. The objective 617 function landscapes for the microstructure with 618 two or more distinct resin pocket sizes (see Fig. 5b 619 and 5c) have closed contour lines near the true 620 value. The objective function along the line seg-621 ment that passes to the true parameter set is 622 zero only when the parameter set equals the true 623 value of the parameters. The identifiability con-624 dition is therefore satisfied, indicating convexity 625 of the optimization problem. These results sug-626 gest that the identifiability condition is affected by 627 the fiber arrangement when using fiber centroid 628 displacements to infer spatially distributed resin 629 properties. The relationship between fiber and 630

resin geometric arrangement and the identifiabil-631 ity condition is further studied in the Appendix C 632 via a 1-dimensional (1D) problem. The 2D results 633 reported, as well as the insight obtained through 634 the 1D study in Appendix C, indicate that, pro-635 vided the number of different resin pocket sizes 636 is larger than the number of material parameters 637 that need to be determined, the identifiability con-638 dition is met. Hence, given the random nature 639 of typical fiber arrangements, a complex spatial 640 variation of material properties (with complex-641 ity judged by number of parameters) can be 642 assumed without compromising the identifiability 643 condition. 644

645

3.3 Effect of noise

A specimen of size $L = 200 \mu \text{m}$ with a ran-646 dom arrangement of fibers (radius of $5\mu m$) is 647 employed. The fiber volume fraction is set to 55%648 and there are 280 fibers in total within the spec-649 imen. Each displacement component in the fiber 650 centroid displacement measurements is assumed 651 to be corrupted with independent Gaussian noise 652 with zero mean and standard deviation desig-653 nated by σ_{ϵ} . To study the variability of the virtual 654 characterization results in the presence of noise, 655 the virtual characterization is repeated 100 times 656 using different synthetic experimental data each 657 time. Each synthetic dataset is created by adding 658 different noise realizations, but with the same 659 standard deviation, to a noise free dataset. The 660 effect of the noise amplitude is studied by adjust-661 ing the value of the standard deviation which takes 662



Fig. 5: The specimen with (a) a regular grid of fibers, (b) a grid of a resin rich region, and (c) random fiber arrangement. (d), (e), and (f) are the objective function landscapes corresponding to (a), (b), and (c), respectively. In the first row the objective function value as a function of the two parameters, E_{int} and α is illustrated. In the second row the value of objective function along the red lines denoted in the first-row contours is displayed.

values from $\sigma_{\epsilon} = 0 \ \mu m$ to $\sigma_{\epsilon} = 0.1 \ \mu m$ in incre-663 ments of 0.01 μ m. The enumeration algorithm is 664 employed for the optimization. In this exercise, 665 the virtual characterization aims to determine 666 the Young's modulus, E_{int} , and spatial variance 667 parameter, α , in Eq. 14, and assumes all other 668 material properties are known. The grid spacing is 669 configured to match that of Section 3.2, and it is 670 also utilized for the enumeration algorithm exam-671 ples in the subsequent sections. In Fig. 6a, the 672 statistics of the error of displacement prediction 673 relative to the true displacement field $(\mathscr{L}_{\text{true}} := \sum_{i=1}^{n} \|\mathbf{u}_i - \mathbf{u}_i^{\text{sim}}\|^2 / \sum_{i=1}^{n} \|\mathbf{u}_i\|^2)$ are reported as a function of the noise amplitude. The mean value 674 675 676 (denoted by a circle) and the standard devia-677 tion (denoted by a whisker) of true prediction 678 error are amplified when the amplitude of the 679 noise increases. The mean values and the standard 680 deviations of the relative errors in $\{E_{int}, \alpha\}$ are 681 shown in Figs. 6b and c. The errors in identify-682 ing $E_{\rm int}$ and α reach $18.8\% \pm 12\%$ and $143.8\% \pm$ 683 100%, respectively, at the highest noise amplitude 684

considered. The overall error in the identifica-685 tion of resin Young's modulus is measured by 686 the maximum relative error within the modulus 687 distribution (named maximum Young's modulus 688 error herein), expressed by $\epsilon_{\max}^{\text{rel}} = \max_{\mathbf{w}} |(\hat{E}_{\mathrm{m}}(\mathbf{y}) - \mathbf{w})|| |\hat{E}_{\mathrm{m}}(\mathbf{y})||$ 689 $E_{\rm m}(\mathbf{y})|/E_{\rm m}(\mathbf{y})$, where $E_{\rm m}(\mathbf{y})$ is the true distri-690 bution. As shown in Fig. 6d, the Young's modulus 691 error reaches a maximum of $28\% \pm 13.7\%$ at the 692 highest noise amplitude, despite a significantly 693 higher error in α being registered at the same noise 694 amplitude. 695

3.4 Alleviating the effects of measurement noise

The corrupting effect of noise can be alleviated 698 by increasing the number of sampling points 699 for measurement as discussed in Section 2.2. In 700 the context of using fiber centroids for mea-701 surements, enlarging the specimen size, hence 702 increasing the number of fibers, $n_{\rm f}$, or performing 703 $n_{\rm exp}$ experiments can increase the sampling points 704 for the measurement, n, given by $n = n_{exp} n_{f}$. 705

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697



Fig. 6: The mean value (circle) and standard deviation (whisker) of (a) displacement prediction error, (b) E_{int} , (c) α , (d) maximum relative error in Young's modulus within the distribution, for the characterizations using a 200 μ m specimen with different noise levels represented by the standard deviation σ_{ϵ} .

Those points are named "measurement points" 706 for brevity. In the following virtual characteriza-707 tions, three specimens with fiber volume fraction 708 of 55% and length (i.e. L in Fig. 2) of 200 μ m, 709 500 μ m, and 1 mm are employed. The total num-710 ber of fibers are 280, 1,750, and 7,000 for L = 200711 microns, 500 microns, and 1 mm, respectively. 712 In order to increase the number of measurement 713 points, the same specimens were unloaded and 714 reloaded elastically 1, 2, 5, 10, 20 times. The vir-715 tual characterizations are repeated for 100 times 716 for each specimen loaded n_{exp} times. The measure-717 ment error is introduced independently for each 718 virtual characterization with standard deviation 719 of $\sigma_e = 0.1 \ \mu \text{m}$. 720

The mean values and ranges of displacement
prediction error obtained by the enumeration algorithm are shown in Figs. 7a through 7c for each
specimen as the number of measurement points,

n, increases. The prediction error reveals less variance with increasing n and the error introduced by the measurement noise is reduced. 725

In Fig. 8, the mean value and standard devia-728 tion of the relative error of E_{int} , α , and the max-729 imum relative error in Young's modulus whithin 730 the distribution are depicted as a function of the 731 measurement points. The results for each speci-732 men size are discriminated by different colors and 733 markers. For a fixed-sized specimen, a monotoni-734 cally decreasing trend of bias and variance in the 735 identified parameters with increase in the num-736 ber of measurement points can be observed. The 737 number of measurements points is increased by 738 performing more experiments on the same spec-739 imen. The maximum error in Young's modulus 740 reduces from $28\% \pm 13.7\%$ (200 µm specimen 741 loaded a single time) to $1.48\% \pm 1.13\%$ (1 mm 742 specimen loaded 10 times), and $1.12\% \pm 0.82\%$ (1 743 mm specimen loaded 20 times). 744



Fig. 7: The mean value (circle) and standard deviation (whisker) of the displacement prediction error for (a) 200 μ m, (b) 500 μ m and (c) 1 mm specimen unloaded and reloaded 1, 2, 5, 10 and 20 times with noise amplitude of $\sigma_{\epsilon} = 0.1 \mu$ m. *n* stands for total number of measurement points.



Fig. 8: The mean value (marker) and standard deviation (whisker) of the relative error of (a) E_{int} , (b) α , and (c) maximum Young's modulus within the distribution, for the characterizations of 200 μ m, 500 μ m, and 1 mm specimens unloaded and reloaded 1, 2, 5, 10, 20 times with noise amplitude of $\sigma_{\epsilon} = 0.1 \mu$ m.

In Fig. 9a, the characterized Young's modu-745 lus variation for 100 inverse characterizations are 746 plotted as a function of the distance from the near-747 est fiber, l, based on the measurements of a 1 mm 748 specimen loaded 20 times (denoted by gray lines) 749 and compared to the true value (denoted by black 750 lines). Among 100 inverse characterizations, most 751 characterization results deviate from the reference 752 distribution at $l = 0 \ \mu m$ (i.e., at the interface) 753 and beyond 1 μ m. The errors are at their lowest 754 around $l = 1 \ \mu m$. The contours of the relative 755 error in Young's modulus are illustrated in Fig. 9b, 756 which confirms the trend that the higher discrep-757 ancies occur at the fiber/resin interface (vellow 758 region indicated by positve error) and the cen-759 ter of the resin pocket (blue region indicated by 760 negative error). This trend is attributed to the 761

observation that (a) the actual resin Young's mod-762 ulus distribution in a specimen is bounded by the 763 proximity of the fibers; and (b) the upper bound 764 of the resin Young's modulus in the finite element 765 computation is dictated by the distance between 766 the fiber-resin interface and the closest integration 767 points in the resin. Regarding the latter, refining 768 the mesh near the interfaces would allow more 769 measurement points for interface Young's modu-770 lus (E_{int}) and hence its identification. Regarding 771 the former, the histogram of distances between 772 each integration point in the resin and the near-773 est fiber in the mesh is shown in Fig. 9a. Most 774 of the integration points in the resin phase have 775 the nearest fiber distance ranging from $0\mu m <$ 776 $l < 5\mu m$, the range where the error in Young's 777 modulus variation reaches minimum. The results 778 in Fig. 9a suggest that the magnitude of the error 779 ⁷⁸⁰ in the estimated modulus (for each point at a ⁷⁸¹ distance l from the nearest fiber) is affected by ⁷⁸² the range of distances between fibers within the ⁷⁸³ microstructure.

⁷⁸⁴ 3.5 Effect of fiber volume fraction ⁷⁸⁵ on characterization error

The fiber volume fraction affects property identi-786 fication in two ways. For a fixed-sized specimen, a 787 reduction in fiber volume fraction implies a reduc-788 tion in the number of measurement points (assum-789 ing data collection is restricted to fiber centroid 790 displacements) and hence adversely affects the 791 identification process. However, a relatively low 792 fiber volume also implies a larger fiber-to-fiber dis-793 tance in the specimen and hence a more uniform 794 sampling of resin modulus variation. We consider 795 fiber volume fractions 15%, 30%, 42%, and 55%796 in 500 μm specimens. Each specimen is subjected 797 to 1, 2, 5, 10, and 20 load-unload cycles. Virtual 798 characterizations are repeated 100 times using 799 noisy synthetic experimental data, generated as 800 described in Section 3.3, with an assumed noise 801 amplitude of $\sigma_e = 0.1 \mu m$. In Fig. 10, the mean 802 value and standard deviation of the characteriza-803 tion error for each volume fraction is reported as 804 a function of number of measurement points. The 805 reducing trend in the error associated with E_{int} is 806 apparent. Decreasing volume fraction also lowers 807 the estimation error of the spatial variation term, 808 α . This is because the specimen with lower vol-809 ume fraction has larger sizes of resin pockets amid 810 the fibers resulting in a more even sampling of the 811 spatial variation of the resin modulus. Hence, the 812 specimen with the lower volume fraction exhibits a 813 higher sensitivity of displacement response to the 814 changes in the spatial variation term α and there-815 fore the effect of the noise diminishes, despite the 816 smaller number of measurement points. The char-817 acterization error in the examples with a relative 818 higher volume fraction of 55% is less susceptible to 819 the impact of reducing the size of the resin pocket. 820 In this scenario, the increased number of measure-821 ment points (i.e. number of embedded fibers) plays 822 a more significant role, resulting in a slightly lower 823 characterization error compared to the 42% cases. 824

3.6 Increasing the parameter set size 825

In this section, larger sets of parameters describing 826 a more complex spatial variation of resin prop-827 erties are identified using the SQP optimization 828 approach described in Section 2.3. A specimen of 829 size $L = 500 \mu m$ and 42% fiber volume fraction 830 (55 fibers) is employed. The specimen is subjected 831 to 20 load-unload cycles. The synthetic datasets 832 used are assumed to be polluted by random noise 833 with $\sigma_e = 0.01 \mu m$, corresponding to the image 834 resolution of 10.7 pixels per micron in Fig. 4. 835

The resin modulus is taken to vary at two scales. The variation at the lower scale is assumed to be adequately represented by the exponential form of Eq. 14. To capture the variation at a coarser scale, a harmonic form is added to Eq. 14 yielding:

$$E_{\rm m} \left(\mathbf{y} \right) = \left(E_{\rm int} - \bar{E}_{\rm m} \right) \exp\left(-\alpha l \right) + \bar{E}_{\rm m} + A \sin\left(\frac{2\pi y_1}{\lambda_{y_1}} \right) \sin\left(\frac{2\pi y_2}{\lambda_{y_2}} \right)$$
(16)

in which λ_{y_1} and λ_{y_2} are the wave lengths of harmonic variations along the y_1 and y_2 directions and A is the amplitude of harmonic variation. The harmonic form chosen is not physically motivated and can be revisited as needed.

In the following virtual characterizations, the 847 number of unknown model parameters, $\boldsymbol{\theta}$, is pro-848 gressively increased. The true values, $\hat{\theta}$, are listed 849 in Table 2 for reference. The Poisson's ratio of 850 the resin is assumed to be unknown for all the 851 examples. In cases 2–4, the remote resin modulus, 852 $\bar{E}_{\rm m}$, is also considered as an unknown parameter 853 in addition to E_{int} and α . The harmonic vari-854 ation of Young's modulus in Eq. 16 is included 855 in cases 3 and 4. Case 3 assumes that the wave-856 length of the variation is identical in two spatial 857 directions $(\lambda_{y1} = \lambda_{y2} = 200 \mu \text{m})$. In case 4, the 858 harmonic wavelengths are assumed to be different: 859 $\lambda_{y1} = 200 \mu m, \lambda_{y2} = 300 \mu m.$ 860

The characterization results and error values are displayed in Table 2. The error in the Poisson's ratio is almost negligible in all cases. This is because the Poisson's ratio is only related to the ratio of normal strains at two directions, and the overall vertical strain is relatively fixed since



Fig. 9: (a) The estimated resin Young's modulus variation (gray lines) vs. true distribution (black line), and the histogram of integration points number in the resin phase for various distances from the nearest fiber l, (b) the contour of relative error of the resin Young's modulus: $(\hat{E}_m(\mathbf{y}) - E_m(\mathbf{y}))/E_m(\mathbf{y})$ over the central inner $100\mu m \times 100\mu m$ region for one of the estimation, based on the measurement 1 mm specimen loaded 20 times.



Fig. 10: The mean value (marker) and standard deviation (whisker) of the relative error of (a) E_{int} , (b) α , and (c) maximum Young's modulus within the distribution, for characterizations of a 500 μ m specimen with 15%, 30%, 42%, and 55% fiber volume fraction loaded 1, 2, 5, 10, and 20 times with the highest noise level of $\sigma_{\epsilon} = 0.1 \mu m$.

the specimen is under constant displacement-867 controlled compressive loading. For modulus char-868 acterization, case 2 results indicate that the cur-869 rent characterization approach identifies the neat 870 resin properties with good accuracy in addition 871 to the interface modulus and the spatial variation 872 parameter. In cases 3 and 4, the characterization 873 is performed for 6 and 7 parameters, respec-874 tively. The characterizations for large-wavelength 875 harmonic variation are accurate for both the 876 amplitude, A, and the wavelengths $(\lambda_{y1}, \lambda_{y2})$, 877 while the accuracy for fine-scale exponential vari-878 ation is lower compared to the cases 1 and 2. 879

The lower accuracy is attributed to the increased 880 difficulty in finding the global minimum in a rel-881 atively high dimensional space using a gradient 882 based optimization approach, for modulus prop-883 erties varying at two spatial scales. Approaches to 884 improve accuracy in this case may include increas-885 ing the number of optimization starting points, 886 at the expense of additional computation time, 887 investigating strategies to increase the accuracy in 888 the Jacobian matrix calculation and revisiting the 889 selection of tolerance for termination of the opti-890 mization. As shown in Fig. 11, the larger relative 891

		$E_{\rm int}$ [GPa]	α	$\bar{E}_{\rm m}$ [GPa]	$A \; [{ m GPa}]$	$\lambda_{y1} \; [\mu \mathrm{m}]$	$\lambda_{y2} \ [\mu m]$	$ u_m$
Case 1	$\hat{oldsymbol{ heta}}$	7.5426	-0.23465	/	/	/	/	0.34
	SQP	7.49	-0.217	/	/	/	/	0.3399
	Error	-0.68%	-7%	/	/	/	/	< 0.1%
Case 2	$\hat{oldsymbol{ heta}}$	7.5426	-0.23465	5.06	/	/	/	0.34
	SQP	7.49	-0.22	5.04	/	/	/	0.3399
	Error	-0.7%	-5%	-0.32%	/	/	/	< 0.1%
Case 3	$\hat{oldsymbol{ heta}}$	7.5426	-0.23465	5.06	2	200	/	0.34
	SQP	7.88	-0.392	5.65	2.03	200	/	0.339
	Error	4.48%	-69%	11%	1.67%	< 0.1%	/	< 0.1%
Case 4	$\hat{oldsymbol{ heta}}$	7.5426	-0.23465	5.06	2	200	300	0.34
	SQP	8.228	-0.6	5.86	2.02	200	300	0.339
	Error	9%	-155%	15.8%	1.09%	< 0.1%	< 0.1%	< 0.1%

Table 2: Reference parameters of epoxy resin properties and the SQP characterization results



Fig. 11: The contours of the relative error of the resin modulus over the central $100\mu m \times 100\mu m$ region within the 500 μ m specimen, as well as refined contours for one of the fibers and its surrounding, obtained for the harmonic variation characterization of (a) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, \bar{E}_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y1}\}$, (b) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, \bar{E}_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y1}\}$, (c) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, \bar{E}_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y1}\}$, (c) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, \bar{E}_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y1}\}$, (c) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, \bar{E}_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y1}\}$, (c) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, E_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y1}\}$, (c) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, E_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y1}\}$, (c) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, E_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y1}\}$, (c) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, E_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y1}\}$, (c) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, E_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y1}\}$, (c) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, E_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y1}\}$, (c) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, E_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y1}\}$, (c) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, E_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y1}\}$, (c) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, E_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y1}\}$, (c) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, E_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y1}\}$, (c) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, E_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y2}\}$, (c) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, E_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y1}\}$, (c) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, E_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y2}\}$, (c) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, E_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y2}\}$, (c) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, E_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y2}\}$, (c) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, E_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y3}\}$, (c) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, E_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y3}\}$, (c) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, E_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y3}\}$, (c) $\boldsymbol{\theta} = \{E_{\text{int}}, \alpha, E_{\text{m}}, \nu_{\text{m}}, A, \lambda_{y3}\}$, (c) $\boldsymbol{\theta} = \{E_{\text{int}}, \mu_{\text{m}}, \mu_{\text{m}$

⁸⁹² errors of resin modulus are at the fiber-resin inter-

⁸⁹³ face and larger resin pockets. The largest value is

⁸⁹⁴ very similar to the error of interface modulus E_{int} .

The larger error in α is attributed to the dominating effect of the large-scale harmonic variation of

⁸⁹⁷ modulus over the exponential fine-scale variation

⁸⁹⁸ which results in displacement measurements that

⁸⁹⁹ are less sensitive to α .

4 Conclusion

This manuscript developed an inverse charac-901 terization approach for identifying spatially het-902 erogeneous in-situ elastic properties of compos-903 ite materials based on microscopic image-based 904 experimental measurements. Particular attention 905 is given to the effect of random noise polluting 906 the input data. To ensure the inverse charac-907 terization problem was formulated such that the 908 correct solution can be obtained despite the pres-909 ence of measurement noise, concepts of statistical 910

900

inference theory were used to analyze the objec-911 tive function and the forward problem and guide 912 their formulation. This analysis suggests that the 913 true material properties can be identified pro-914 vided a sufficient number of measurement points 915 are obtained (i.e., the inverse problem is esti-916 mation consistent). The estimation consistency 917 of the approach is further examined and docu-918 mented through several virtual characterizations. 919 The virtual characterizations use numerically gen-920 erated data, named synthetic data, in lieu of 921 experimental data. The synthetic data consists of 922 noisy fiber centroid displacements (measurement 923 points), mimicking the measurements obtained 924 with fiber template matching extracted from sim-925 ulations performed with known (true) material 926 properties. In the virtual characterizations, the 927 synthetic data is used to determine the parameters 928 of assumed functional forms defining the spatial 929 variation of the properties of the material, which 930 can be compared to the true material properties. 931 The results show that the effect of measurement 932 noise is progressively reduced by increasing the 933 number of measurement points, which can be 934 achieved by increasing the specimen size (and 935 hence the number of fibers tracked) or by perform-936 ing multiple experiments on a single specimen, or 937 multiple specimens, as long as they exhibit a sim-938 ilar spatial variation in properties. Furthermore, 939 characterization accuracy could also be improved 940 by specimen design, where the specimen domain 941 is tailored to include factors (e.g., resin pockets, 942 functional gradients of fiber volume fraction, etc.) 943 that provide sufficient sampling to identify the 944 parameters for describing the spatial variation of 945 the properties, such as resin modulus. We note 946 that such an approach could be restricted by man-947 ufacturing constraints. Using SQP, a larger set 948 of parameters, representing variability at different 949 scales, was identified suggesting that the proposed 950 inverse modeling framework can be further gener-951 alized if required. The accuracy of the identified 952 parameters in such cases are naturally influenced 953 by the efficacy of the optimization tool and the 954 size and richness of the dataset used. 955

Future work may include the study of the model error (or bias) which can be caused by numerical error or the image noise with nonzero mean value. These are considered outside the scope of this initial study. In this context, a Bayesian approach to the problem may be

worth pursuing as it could enable one to quantify 962 uncertainty in the parameter evaluation while con-963 sidering the effect of both measurement noise and 964 model error. Given the relatively large number of 965 model evaluations typically required in a Bayesian 966 framework, such an approach may also require the 967 use (and development) of a micro-scale surrogate 968 model. 969

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Appendix A The conditions 976 of objective 977 function 978 minimization 979 with noise 980

Assume that the objective function \mathscr{L}_n in Eq. 7 981 under noise is minimized at $\hat{\boldsymbol{\theta}} = \{\hat{\theta}_1, \hat{\theta}_2 \dots \hat{\theta}_m\}$ and 982 it is satisfied when $\partial \mathscr{L}/\partial \boldsymbol{\theta} = \mathbf{0}$. Using the chain 983 rule, the following equation can be derived by 984 incorporating the noise term in the measurements (see Eq. 6): 986

$$\frac{\partial \mathbf{u}^{\text{sim}}}{\partial \boldsymbol{\theta}}\Big|_{\hat{\boldsymbol{\theta}}} \cdot \left(\mathbf{u}^{\text{sim}} - \mathbf{u} - \boldsymbol{\epsilon}\right) = 0 \qquad (A1)$$

987

Consider the following three conditions:

1. $\partial \mathbf{u}^{\text{sim}}/\partial \boldsymbol{\theta} \Big|_{\hat{\boldsymbol{\theta}}} = \mathbf{0}$. According to mean 988 value theorem [36], there exists different parameter vectors $\boldsymbol{\theta}_a = \{\theta_{a1}, \theta_{a2} \dots \theta_{am}\}$ and $\boldsymbol{\theta}_b = 990$ $\{\theta_{b1}, \theta_{b2} \dots \theta_{bm}\}$ satisfying $\hat{\theta}_1 \in (\theta_{a1}, \theta_{b1}), \hat{\theta}_2 \in 991$ $(\theta_{a2}, \theta_{b2}) \dots \hat{\theta}_m \in (\theta_{am}, \theta_{bm})$, such that: 992

$$\left\|\mathbf{u}^{\mathrm{sim}}(\boldsymbol{\theta}_{a}) - \mathbf{u}^{\mathrm{sim}}(\boldsymbol{\theta}_{b})\right\| \leq \left\|\frac{\partial \mathbf{u}^{\mathrm{sim}}}{\partial \boldsymbol{\theta}}\right|_{\boldsymbol{\hat{\theta}}} \left\|\left\|\boldsymbol{\theta}_{a} - \boldsymbol{\theta}_{b}\right\| = 0$$
(A2)

Then we can obtain $\mathbf{u}^{\sin}(\boldsymbol{\theta}_1) = \mathbf{u}^{\sin}(\boldsymbol{\theta}_2)$ 993 since $\|\cdot\| \geq 0$. In this case, the identifiability condition (i.e. $\mathbf{u}^{\sin}(\boldsymbol{\theta}_1) = \mathbf{u}^{\sin}(\boldsymbol{\theta}_2)$ only if 995 $\boldsymbol{\theta}_1 = \boldsymbol{\theta}_2$) is not satisfied. The detailed discussion 996 about the identifiability condition is provided in 997 Appendix C. 998 2. $\mathbf{u}^{\text{sim}} - \mathbf{u} - \boldsymbol{\epsilon} = \mathbf{u}^{\text{sim}} - \mathbf{u}^{\text{mes}} = \mathbf{0}$. Typically, this condition is not satisfied, because \mathbf{u}^{sim} follows the equilibrium equation, whereas, \mathbf{u}^{mes} does not satisfy equilibrium due to the presence of noise term.

¹⁰⁰⁴ 3. $\partial \mathbf{u}^{\text{sim}} / \partial \boldsymbol{\theta} \neq \mathbf{0}, \mathbf{u}^{\text{sim}} - \mathbf{u} - \boldsymbol{\epsilon} \neq \mathbf{0}$. If we assume ¹⁰⁰⁵ that the objective function is minimized at the ¹⁰⁰⁶ true displacement \mathbf{u} (i.e., $\mathbf{u} = \mathbf{u}^{\text{sim}}$), there is:

$$\left. \frac{\partial \mathbf{u}^{\text{sim}}}{\partial \boldsymbol{\theta}} \right|_{\boldsymbol{\theta}} \cdot \boldsymbol{\epsilon} = 0 \tag{A3}$$

Equation A3 is not necessarily satisfied as ϵ is a random variable. In this case, the true displacements do not minimize the objective function with noise, therefore the parameter vector $\hat{\theta}$ identified by the optimization does not contain the true parameters.

1013	Appendix B	Strict convexity
1014		of the forward
1015		problem: subset
1016		of
1017		displacements
1018		vs. full
1019		displacement
1020		field

¹⁰²¹ Using the finite element method, the potential ¹⁰²² energy in terms of a nodal displacement vector ¹⁰²³ U, the stifness matrix K and force vector \mathbf{F} is ¹⁰²⁴ expressed as [39]:

$$\Pi_p = \frac{1}{2} \mathbf{U}^T \mathbf{K} \mathbf{U} - \mathbf{U}^T \mathbf{F}$$
(B4)

Consider that \mathbf{u}_{sim} consists of a subset of the nodal displacements and they do not overlapped with the boundaries with enforced displacements. Aggregating the displacement at the measurement points, Eq. B4 can be rewritten as:

$$\Pi_{p} = \frac{1}{2} \left[(\mathbf{u}_{\text{sim}})^{T}, (\mathbf{u}_{\text{r}})^{T} \right] \begin{bmatrix} \mathbf{K}_{\text{ss}} \ \mathbf{K}_{\text{sr}} \\ \mathbf{K}_{\text{rs}} \ \mathbf{K}_{\text{rr}} \end{bmatrix} \begin{bmatrix} \mathbf{u}_{\text{sim}} \\ \mathbf{u}_{\text{r}} \end{bmatrix} - \left[(\mathbf{F}_{\text{s}})^{T}, (\mathbf{F}_{\text{r}})^{T} \right] \begin{bmatrix} \mathbf{u}_{\text{sim}} \\ \mathbf{u}_{\text{r}} \end{bmatrix}$$
(B5)

where, \mathbf{u}_{r} collects the nodal displacements at locations other than the measurement points, \mathbf{K}_{ss} , $\mathbf{K}_{\mathrm{sr}}, \mathbf{K}_{\mathrm{rs}}$ and \mathbf{K}_{rr} are stiffness submatrices, \mathbf{F}_{s} and \mathbf{F}_{r} are force subvectors after reordering.

Let $\mathbf{U}^* = [\mathbf{u}^*_{sim}, \mathbf{u}^*_r]^T$ denote a nodal displacement vector. The principle of minimum energy 1035 $\partial \Pi_p / \partial \mathbf{U}|_{\mathbf{U}=\mathbf{U}^*} = 0$ results in: 1036

$$\mathbf{K}_{\rm ss}\mathbf{u}_{\rm sim}^* + \mathbf{K}_{\rm sr}\mathbf{u}_{\rm r}^* = \mathbf{F}_{\rm s} \tag{B6}$$

$$\mathbf{K}_{\rm rs}\mathbf{u}_{\rm sim}^* + \mathbf{K}_{\rm rr}\mathbf{u}_{\rm r}^* = \mathbf{F}_{\rm r} \tag{B7}$$

Consider another state of nodal displacements 1037 $\mathbf{U}^{**} = [\mathbf{u}_{sim}^{**}, \mathbf{u}_{r}^{*}]^{T}$, in which the nodal displacements at the measurement points \mathbf{u}_{sim}^{**} are 1039 different from \mathbf{u}_{sim}^{*} . The strict convexity of potential energy with respect to the subset of nodal 1041 displacement \mathbf{u}_{sim} leads to the following inequality [8]: 1042

$$\Pi_{p}\left(\mathbf{U}^{**}\right) - \Pi_{p}\left(\mathbf{U}^{*}\right) - \frac{\partial\Pi_{p}}{\partial\mathbf{u}_{\rm sim}}\Delta\mathbf{u}_{\rm sim} > 0 \quad (B8)$$

where $\Delta \mathbf{u}_{sim} = \mathbf{u}_{sim}^{**} - \mathbf{u}_{sim}^{*}$. Substituting Eqs. B5 1044 and B6 in Eq. B8 results in: 1045

 $[\Delta \mathbf{u}_{\rm sim}]^T [\mathbf{K}_{\rm ss}] [\Delta \mathbf{u}_{\rm sim}] > 0 \tag{B9}$

Therefore, strict convexity is satisfied only if $[\mathbf{K}_{ss}]$ 1046 is positive definite. It is well-known that the 1047 stiffness matrix [K] is already positive definite 1048 according to the energy minimization principal. 1049 For arbitrary non-zero vector $\mathbf{x} \in \mathbb{R}^N \setminus \{\mathbf{0}\}$, there 1050 is $\mathbf{x}^T \mathbf{K} \mathbf{x} > 0$. $[\mathbf{K}_{ss}]$ can be proved to be positive 1051 definite by assuming another arbitrary non-zero 1052 vector $\mathbf{v} \in \mathbb{R}^n \setminus \{\mathbf{0}\}$ and $\mathbf{x}^* = [\mathbf{v}; \mathbf{0}]$, which holds: 1053

$$\mathbf{x}^{*T}\mathbf{K}\mathbf{x}^{*} = \begin{bmatrix} \mathbf{v}^{T}, \mathbf{0}^{T} \end{bmatrix} \begin{bmatrix} \mathbf{K}_{ss} & \mathbf{K}_{sr} \\ \mathbf{K}_{rs} & \mathbf{K}_{rr} \end{bmatrix} \begin{bmatrix} \mathbf{v} \\ \mathbf{0} \end{bmatrix}$$
(B10)
$$= [\mathbf{v}^{T}][\mathbf{K}_{ss}][\mathbf{v}] > 0$$

Appendix C	Discussion of	1054
	identifiability	1055
	condition in 1D	1056
	$\operatorname{composite}$	1057
	specimen	1058

Consider a composite bar of length L (See Fig. C1) 1059 under the displacement loading U. There are n 1060 "fibers" with length r and Young's modulus of E_f . 1061 The "matrix" Young's modulus E_m is assumed to 1062 vary spatially with the distance (l) from the nearest fiber interface. The measured fiber centroid 1064 displacements $u_{(i)}, i = 1, 2, \ldots n$ are considered to be the inputs of the optimization problem that aims to characterize the parameter $\boldsymbol{\theta}$, which defines the spatial variation of the resin modulus. It is straightforward to obtain an anlytical expression for the fiber centroid displacements $u_{(i)}, i =$ $1, 2 \ldots n$:

$$u_{(i)} = \frac{\left[\sum_{j=0}^{i-1} \bar{C}_{m_j} l_j E_f + (2i-1)r\right] U}{\sum_{j=0}^{n+1} \bar{C}_{m_j} l_j E_f + 2nr} \quad (C11)$$

where \bar{C}_{m_i} stands for the average compliance of the resin part between $i - 1^{th}$ and i^{th} fiber, \bar{C}_{m_0} for the resin part between left specimen boundary and the leftmost fiber, $\bar{C}_{m_{n+1}}$ for the resin part between right boundary and rightmost fiber. In terms of resin length, l_i , the average compliance is expressed as:

$$\bar{C}_{mi} = \begin{cases} \frac{1}{l_i} \int_0^{l_i} \frac{\mathrm{d}x}{E_m(l;\theta)}; & i = 0, n \\ \frac{2}{l_i} \int_0^{l_i/2} \frac{\mathrm{d}x}{E_m(l;\theta)}; & i = 1, 2 \dots n - 1 \end{cases}$$
(C12)

Let us assume that the same displacement measurements $(\hat{u}_{(i)}, i = 1, 2...n)$ can be obtained with a different set of constitutive parameters, $\hat{\theta}$:

$$\hat{u}_{(i)} = \frac{\left[\sum_{j=0}^{i-1} \hat{\bar{C}}_{m_j} l_j E_f + (2i-1)r\right] U}{\sum_{j=0}^{n+1} \hat{\bar{C}}_{m_j} l_j E_f + 2nr} \quad (C13)$$

¹⁰⁸² in which the average compliance matrices obtained ¹⁰⁸³ using the constitutive parameters $\hat{\theta}$ are denoted ¹⁰⁸⁴ by \hat{C}_{m_i} . Equating Eq. C13 to Eq. C11, there is:

$$\bar{C}_{m1}l_1 - 2\bar{C}_{m0}l_0 = \hat{C}_{m1}l_1 - 2\hat{C}_{m0}l_0 \qquad (C14)$$
$$\bar{C}_{m(i+1)}l_{i+1} - \bar{C}_{mi}l_i = \hat{C}_{m(i+1)}l_{i+1} - 2\hat{C}_{mi}l_i \qquad (C15)$$

According to the Cauchy mean value theorem, there exist $\xi_0 \in [\min\{l_0, l_1/2\}, \max\{l_0, l_1/2\}],$ $\xi_1 \in [\min\{l_1/2, l_2/2\}, \max\{l_1/2, l_2/2\}], \dots, \xi_{n-1} \in [\min\{l_{n-1} / 2, l_n/2\}, \max\{l_{n-1}/2, l_n/2\}]$ which transforms Eq. C14, C15 into:

$$E_m\left(\xi_i; \boldsymbol{\theta}\right) = E_m\left(\xi_i; \hat{\boldsymbol{\theta}}\right)$$
 (C16)

The identifiability condition is not held if 1090 Eq. C16 is satisfied (with $\hat{\theta} \neq \theta$) within the 1091 interval of $\xi_0 \in [\min\{l_0, l_1/2\}, \max\{l_0, l_1/2\}],$ 1092 $\xi_i \in [\min\{l_i/2, l_{i+1} / 2\}, \max\{l_i/2, l_{i+1}/2\}], i =$ 1093 $1, 2 \dots n-1$. If $l_i = l_{i+1}, i = 1, 2 \dots n-1$, Eq. C16 1094 is unconditionally satisfied, indicating that the 1095 identifiability condition is not held for the speci-1096 men with uniform resin length (indicated in left 1097 figure in Fig. C1b). If $l_i \neq l_{i+1}, i = 1, 2 \dots n - 1$ 1098 1, there exist diverse sizes of resin parts and 1099 the satisfaction of Eq. C16 depends on the exis-1100 tence of intersection points between $E_m(y; \boldsymbol{\theta})$ and 1101 $E_m\left(\xi_i; \hat{\boldsymbol{\theta}}\right)$. Assume that the number of the resin parts with unique lengths within the specimen is 1102 1103 q and the maximum number of intersection points 1104 between $E_m(\xi_i; \boldsymbol{\theta})$ and $E_m(\xi_i; \hat{\boldsymbol{\theta}})$ is p. If $p \ge q-1$, Eq. C16 is then satisfied at all the intervals and the 1105 1106 identifiability condition is not held (shown in mid-1107 dle figure in Fig. C1b). If p < q-1, Eq. C16 cannot 1108 be satisfied at some intervals (e.g., $|l_1/2, l_2/2|$ in 1109 the right figure of Fig. C1b) and the identifiability 1110 condition is satisfied. 1111

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Fig. C1: (a) Schematic illustration of 1D composite specimens. (b) The three cases for the specimen with uniform resin length (left), with diverse resin length and $p \ge q-1$ (middle), p < q-1 (right). The identifiability condition is not satisfied for the left and middle cases.

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